

POWER TOOLS & MACHINE TOOLS

GENERAL CATALOG















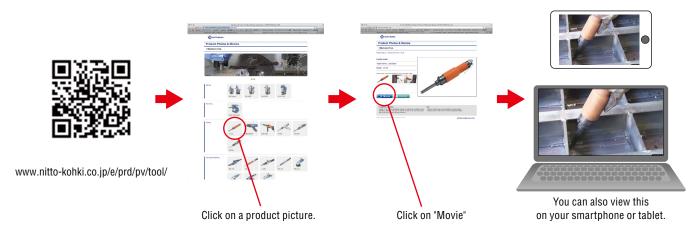
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Nitto Kohki has made every effort in developing "Environmental Improvement Plans" through the implementation of ISO14001, to execute environmentally conscious business activities on a company-wide basis. As a part of our ongoing commitment to the environment, we are also committed to reduce and/or exclude restricted chemical substances from our products as designated by RoHS directives, laws and regulations of chemical susbtances.

Check out our video gallery to see our products at work.



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High-End Features of Atra Ace Drilling Machines

High-End Features of Atra Ace Drilling Machines Enhance Your Productivity and Safety

Ref. No.	Features	QA-4000	QA-6500	WA-3500		WOJ-3200	AO-5575	LO-3550	CLA-2720	A-100
1	Auto-feed	•	•	•	•	_	_	_	_	_
2	Slow Start Mechanism	•	•		•	_	_	_	_	_
3	Step Feed	•	•	_	_	_	_	_	_	_
4	Variable Automatic Feed	•	•	•	•	_	_	_	_	_
5	Load Sensor		•	•	•	_	_	_	_	_
6	Magnet Open-circuit Sensor	•	•	•	•	•	•	•	•	_
7	Fail-safe Restart	•	•	•	•	•	•	•	•	_
8	Built-in Motion Sensor	•	•	•	•	_	•	_	•	_
9	Overload Stop	•	•	•	•	•	•	•	•	•
10	Cycle Stop	•	•	•	•	_	_	_	_	_
11	Unique Battery Conservation	_	_	_	_	_	_	_	•	_
12	One-touch Cutter Replacement	•	•	•	•	•	•	•	•	_

- 1. Automatic control & feed are activated by simply pushing the feed handle to engage the clutch.
- 2. The feed speed is reduced for the first few seconds after boring begins to ensure a smooth cut through the mill scale.
- 3. When the cutter has become dull or it cuts through difficult materials, the load sensor will automatically activate the Step Feed Program to help penetrate material. When working on deep holes or large diameter holes, the Step Program will also help to reduce swarf build up around the cutter as the waste material will break off with each Step cycle.
- **4.** The feed speed is continuously monitored and updated proportionally to the load on the cutter.
- 5. QA-4000/QA-6500: The sensing system responds to driling forces on the cutter for the optimum cutting condition.

WA-3500/WA-5000: The dual sensing system responds to both drilling and feeding forces on the cutter for the optimum cutting condition.

- 6. The drill will not start until the magnetic field is active.
- 7. QA-4000/QA-6500/WA-3500/WA-5000/WOJ-3200/AO-5575/LO-3550: The drill will not re-start even if power is re-supplied after accidental shutdown. Drilling can only be continued after turning on the drill switch.

CLA-2720: If the battery pack is replaced/removed whilst both the magnet and the drill motor switch are in the on position, the drill will not operate until both switches are reset.

- **8.** QA-4000/QA-6500/WA-3500/WA-5000: If any lateral movement or excess vibration is detected, both the drill and the feed motor stop. A0-5575/CLA-2720: If any lateral movement or excess vibration is detected, the drill motor stops.
- QA-4000/QA-6500/WA-3500/WA-5000: When an excessive load is applied to the cutter, both the drill and the feed motor will stop automatically.

WOJ-3200/AO-5575/LO-3550/CLA-2720/A-100: When an excessive load is applied to the cutter, the drill motor will stop automatically.

- 10. QA-4000/QA-6500: After the cut has finished, a detector responds to the reduction in load, the drill retracts quickly and then both the drill and feed motor automatically stop.
 - WA-3500/WA-5000: After the cut has finished, a detector responds to the reduction in load and both the drill and the feed motor automatically stop.
- 11. While the drill motor is running, if no load is applied within 10 seconds, the drill will stop automatically to save the battery.
- **12.** Replacement is quick and easy with our unique push fit self-centering cutter system.

Atra Ace Specifications









CLA-2720

LO-3550

WA-3500

WA-5000

	Sp	ecifications	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\										
	Mo	del		CLA-	-2720	LO-3550	WA-	3500		WA-	5000		
		Power Source (Single Phase) Rated Power Consumption W Rated Current A		Bat	tery	220 - 240 V AC, 50/60 Hz	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz		20 V AC, 60 Hz		10 V AC, 0 Hz	
	tric	Rated Power	Consumption W	32	24	800	11	1100 115		50	50		
	Elec	Rated Current A		1	8	3.3	10.2 5.1		10	0.8	5.	.4	
		No-load Spe	ed min ⁻¹ (rpm)	43	30	950	950			350	650		
	Ma	gnet Power	Consumption W	1	8	35	3	4		7	5		
		Max. Hole D	iameter	2	7	35	3	5		5	0		
9		Max. Plate 1		2	0	50	3	5		7	5		
7	One-touch Type		Hole Diameter mm	12 to 17	17.5 to 27	12 to 35	17.5	to 35	12 to 17	17.5 to 50	12 to 17	17.5 to 50	
	acity	JETBROACH	CH Plate Thickness mm 6 to 12 6 to 20 6 to 5		6 to 50	9 to	50	9 to 50	9 to 75	9 to 50	9 to 75		
		Side-lock Type	Hole Diameter mm	-	-		-			-	-		
7	훈	JETBROACH	Plate Thickness mm	-	_	_	-	-	-				
		One-touch Type	Hole Diameter mm	12 to 15	16 to 27	-	14 t	o 35	14 to 50				
		HI-BROACH	Plate Thickness mm	6 to 12	6 to 20	-	9 to	25	9 to 50				
		Twist Drill	Hole Diameter mm	-	-	-	-	-		-	-		
	Ma	x. Stroke	mm	6	0	80	8	3		10)7		
	Ma	gnet Holding	Power N(kgf)	5500	(561)	5500 (561)	7056	(720)		9800 ((1000)		
	Magnet Dimensions mm		65 x	126	65 x 145	92 x	213		101 >	¢ 201			
	Po	wer Cord Ler	igth m	-	-	3	3	3		3	3		
	Ma	ss (Weight)	kg	-	7	8.7	20		23				
		eding			nual	Manual		matic		Auto			
	Pa	ge			5	7	(9		(9		

Atra Ace Specifications



A						d						
	WOJ-	3200		AO-	5575			QA-	1000		QA-6500	A-100
	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	110 - 12 50/6			10 V AC, 0 Hz	110 - 120 V AC, 50/60 Hz 220 - 240 V AC, 50/60 Hz			220 - 240 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	
	95	50		11	50			68	30		1010	1600
	8.6	4.3	10	.8	5	.4	6.1 3.0			4.5	7.4	
	87	'0	350/650			750				400/750	330	
	38	30		50			50				75	80
	33	2	55					4	0		65	100
	50 75					3	5		50	75		
	12 to	32	12 to 17	17.5 to 55	12 to 17	17.5 to 55	17.5 to 40			17.5 to 65	-	
	9 to	50	9 to 50	9 to 75	9 to 50	9 to 75	9 to 35				9 to 50	-
	_	-	-				-	-		-	50 to 100	
	_	-		-	-		-				_	13 to 75
	-	-		12 to	50		14 to 15	16 to 18	14 to 15	16 to 18	18 to 35	-
	_	-		9 to	50		9 to 12	9 to 25	9 to 12	9 to 25	9 to 25	-
	Max	. 13		-	-		-				_	-
	13	30		10)5			7	5		88	122
	9000	(918)		10000	(1020)			6664	(680)		9800 (1000)	17640 (1800)
	99 x	177		86 x	170			82 x	172		100 x 200	130 x 256
	3	}	3			4 5			5	5	5	
	13	3	18			18.5			26	50		
	Mar	nual		Mar	nual		Automatic				Automatic	Manual
	1	1		1	1			1	3		13	14

Portable Magnetic Base Drilling Machine

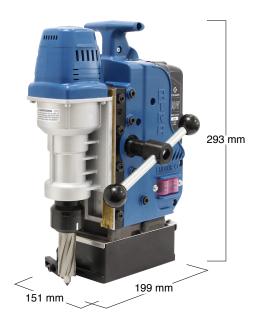
ATRA ACE manual feed

Model CLA-2720 C€

Max. 27 mm dia. x 20 mm deep

Compact and cordless operation, powered by a rechargeable lithium-ion battery.

- Weighs only 7 kg with battery installed
- Compact size allows drilling in tight spots



Specifi	catio	ns					
Model				CLA	\-2720		
Voltage				18	V DC		
Battery P	ack (Li	thium-ion Battery)		NBL18006 (18V 4.0 Ah)			
No-load S	Speed	mir	1 ⁻¹ (rpm)	430			
Hole	Cutte	r		Hole Diameter	Plate Thickness		
Capacity	One-t	ouch Type JETBROAC		12 to 17	6 to 12		
mm	One-t	ouch Type JETBROAC	H 35L	17.5 to 27	6 to 20		
	One-t	ouch Type HI-BROAC	H 25L	12 to 15	6 to 12		
				16 to 27	6 to 20		
Magnet H	lolding	Power	N(kgf)	550	0 (561)		
Magnet D	imens	ions	mm	65	x 126		
Cutter Po	sition	Pivot Side to Side	mm		10		
Ajustmen	Ajustment Straight Front to Back mm			10			
Mass (We	eight)		7*				
				41 1 11 5 11			

*Including Battery Pack and Feed Handle

Battery Charger	NC14435
Power Source	220 - 240 V AC
Charging Time	90 min*
Chargeable Battery Pack	NBL18006 (18 V 4.0 Ah)

*In case of a full charge from an empty battery. However, it can be charged up to 95%

Accessories Included

- Carry Case
- Cutting Oil 0.5L
- Jet Oiler No.3013
- Tube 4 x 7 mm, 1 m Long Handle
- Battery Charger
- 2 pieces of Battery Pack 18V NBL18006

- 3 mm Hex. Socket Screw Key
- 4 mm Hex. Socket Screw Key
- Hex. Socket Head Cap Screw 5 x 12 • Hex. Socket Head Set Screw 8 x 28
- Spanner 8 x 10
- Guard
- · Safety Strap

TOP-LEVEL SAFETY

Highly Sensitive Sensor Equipped

Side slip and inclination detected by a built-in sensor

Self-check Function

The machine checks for faults itself

Optional Accessories

Ref. No.	PN	Description	Sales Unit		
1	TB01507	Cutting Oil 2L			
2	TB09657	Oil Tank Ass'y			
3	TB04374	Supporting Magnet Ass'y	1 piece		
4	TB07696	Pipe Attachment Ass'y	1 piece		
		One-touch Type JETBROACH 25L, 35L			
		One-touch Type HI-BROACH 25L			

Highly Advanced Energy-Saving

Magnetic Force Control Function

The magnet force is automatically reduced when the drill is not running.

Soft Start Function

The large electric current on start-up is prevented by starting the electric drill gently.

Automatic Drill Stop and Warning Function

Unnecessary operations are eliminated.



Lithium-ion batteries are required to be recycled; never discard a lithium-ion battery in the waste. Please contact your local sales office or community recycling program for information on properly disposing of lithium-ion batteries.



Reversible Feed Handle

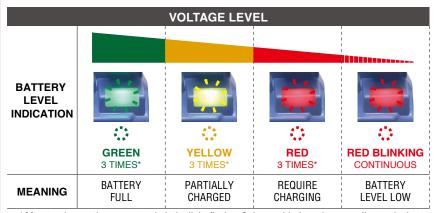
Feed handles can be positioned on the right or left side for ease of drilling and mounting in confined spaces.





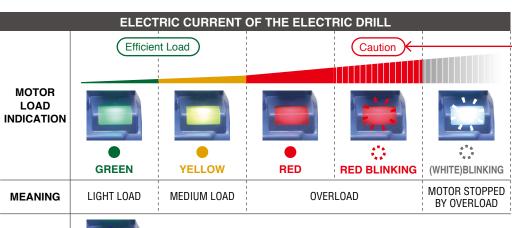
CLA-2720 LED Indication Light Safety Features

LED INDICATION - Battery level and Motor load can be monitored while drilling





*After turning on the magnet switch the light flashes 3 times with the color according to the battery level, then the light will turn green and the tool is ready for use. If the light flashes red 3 times or continuously, replace the low battery pack with a charged battery pack.



"Caution" If an excessive load is maintained during the cut, the motor will shut-off to prevent damage or injury to the operator.

SLIDE SLIP DETECTION



When a slide slip is detected, the blue light will flash and the Motor will stop automatically.



"NO LOAD" DETECTION

MOTOR

NOT ACTIVATED

IN TIME



GREEN
BLINKING

While the electric drill is running, if no load is applied for 7 seconds, the green light will flash. After another 3 seconds without load, the electric drill will be stopped automatically.



After the Magnet switch is turned on, if the Motor switch is not turned on within 10 seconds, the green light will flash.

Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.



Powered by Lithium-ion Battery

Using the Lithium-ion battery it takes about 90 minutes for a full charge.

Sufficient charge (95%) can be achieved in just 45 minutes.





Drilling Position Adjustment

After engaging the magnet, the drill position can be adjusted up to 10 mm travel on each axis straight front to back and pivot side to side.



Portable Magnetic Base Drilling Machine

ATRA ACE manual feed

Model **LO-3550 C€**

• Max. 35 mm dia. x 50 mm deep

Chip Breaker

276.2 mm 339 mm

Compact, light weight, low profile design gives you greater hole making mobility

- Drilling on 100 mm or more width web and flange of wide flange beam
- Designed to improve drilling on walls, confined and elevated locations
- Drill position can be adjusted up to 10 mm travel on each axis straight front to back and pivot side to side

Model				LO-3550			
Power So	urce (Single Phase)		220 - 240 V AC, 50/60 Hz			
Electric	Rated	Power Consumption	W	80	00		
Drill	Rated	Current	Α	3	.3		
	No-lo	ad Speed min	-1(rpm)	95	50		
Hole	Cutte	r		Hole Diameter	Plate Thickness		
Capacity	One-t	ouch Type JETBROAC	H 25L	12 to 17	6 to 25		
mm	One-t	ouch Type JETBROAC	H 35L	17.5 to 35	6 to 35		
	One-t	ouch Type JETBROAC	H 50L	12 to 35	6 to 50		
Magnet H	olding	Power	N(kgf)	5500	(561)		
Magnet D	imens	ions	mm	65 x	145		
Cutter Po	sition	Pivot Side to Side	mm	1	0		
Ajustmen	t	Straight Front to Bac	k mm	10			
Power Co	rd Len	gth	m	3			
Mass (We	eight)		kg	8.7*			

*Without an electric cord and a sub handle

Sales Unit

1 piece

Accessories Included

- Carry Case
 Cutting Oil 0.5L
 Feed Handle
 Sub Handle

- Pilot Pin 08035
- Spanner 17
- Hex. Socket Bolt 5 x 12
- Hex. Socket Head Set Screw 8 x 28
- 4 mm Hex. Socket Screw Key 5 mm Hex. Socket Screw Key
- Spanner 7 x 8
- Guard
- · Safety Strap

S NOTES	Optional <i>i</i>	Accessorie	s
	Ref. No.	PN	Description
	1	TB01507	Cutting Oil 2L
	2	TQ10581	Jet Oiler
	3	TB01098	Tube 4 x 7 x 3000 Ass'y
	4	TB07306	Lubrication Adapter Ass'y
This chip breaker prevents the cutter	5	TB04374	Supporting Magnet Ass'y
from becoming jammed with metal shavings.	6	TB07696	Pipe Attachment Ass'y
v,	*50L for s	tacked plates	One-touch Type JETBROACH 25L, 35L, 50L





Easy Drilling Position Adjustment

After engaging the magnet, the drill position can be adjusted up to 10 mm travel on each axis straight front to back and pivot side to side.



Light Handle Operation

Fast revolution of Jetbroach cutter makes less cutting resistance and smooth handling.



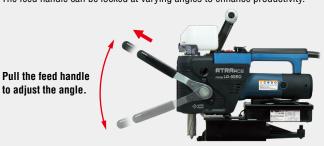
Reversible Feed Handle

The feed handle can be positioned on the right or left hand side for ease of drilling and mounting in confined spaces.



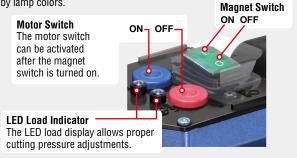
Adjustable Feed Handle

The feed handle can be locked at varying angles to enhance productivity.



Easy-to-use Switch Panel

On / off buttons of the magnet and the drill motor are on the front panel and can be operated by one hand. Drilling conditions can be checked



A Carrying Case Is Provided

The carrying case is a rugged accessory that provides a convenient way to transport and store the LO-3550.



Optional Accessories for ATRA ACE

Pipe Attachment Ass'y

The Pipe Attachment Ass'y is an optional base to securely fasten an Atra Ace on pipe for drilling. The chain can easily and securely fit around pipes having an outside diameter of 48.6 to 318.5 mm.

Example of installation on a pipe



Applicable Models when a 35 mm or 50 mm length one touch type Jetbroach cutter is used: CLA-2720, WOJ-3200, LO-3550, WA-3500, and QA-4000

Supporting Magnet Ass'y

If the accessory safety strap or chain is unable to be properly secured to prevent the Atra Ace from falling off the workpiece, the supporting magnet ass'y is recommended. It employs a permanent magnet and can secure the Atra Ace even if power is interrupted.



Applicable Models: CLA-2720, LO-3550, WA-3500, WOJ-3200, AO-5575, QA-4000, and QA-6500

Portable Magnetic Base Drilling Machine

ATRA ACE auto

Model **WA-3500 C€**

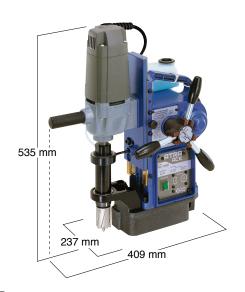
• Max. 35 mm dia. x 50 mm deep

High-performance feed system & high-tech components

• Drilling time and cutting performance are enhanced by the automatic feed function.

Model **WA-5000 C€**

• Max. 50 mm dia. x 75 mm deep





Model			WA-:	3500	WA-	5000			
Power So	urce (Single Phase)		110 - 120 V AC, 50/60 HZ	220 - 240 V AC, 50/60 Hz	110 - 120 V AC, 50/60 HZ	220 - 240 V AC, 50/60 Hz			
Electric	Rated Power Consumption	W	11	00	11	1150			
Drill	Rated Current	Α	10.2	5.1	10.8	5.4			
No-load Speed min-1(rpm		rpm)	95	50	350	/ 650			
Magnet Power Consumption			3	4	7	75			
Hole	Cutter		Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness			
Capacity	One-touch Type JETBROACH 25		ouch Type JETBROACH 25L		12 to 17	9 to 25			
mm	One-touch Type JETBROACH 3	35L	17.5 to 35	9 to 35	17.5 to 40	9 to 35			
	One-touch Type JETBROACH	50L	17.5 to 35	9 to 50	12 to 50	9 to 50			
	One-touch Type JETBROACH	75L	-	-	17 to 50	9 to 75			
	One-touch Type HI-BROACH 2	5L	14 to 35	9 to 25	14 to 50	9 to 25			
	One-touch Type HI-BROACH 5	OL	-	-	14 to 50	9 to 50			
Max. Stro	oke	mm	8	3	107				
Magnet H	lolding Power N	(kgf)	7056	(720)	9800	(1000)			
Magnet D	imensions	mm	92 x	213	101	x 201			
Power Co	rd Length	m	3	3		3			
Mass (We	eight)	kg	2	0	2	23			
Accessories Included				lex. Socket Screw Key nm Spanner	Carry Case Cutting Oil 0.5L Pilot Pin 08050 Side Handle 3 mm Hex. Socket Screw Key				

Def Ne	DN	Decemention	Calaa Iluit	Applicab	le Model
Ref. No.	PN	Description	Sales Unit	WA-3500	WA-5000
1	TB05186	Chip Breaker Ass'y	1 piece	•	
2	TB01507	Cutting Oil 2L	1 piece	•	•
3	TB04374	Supporting Magnet Ass'y	1 piece	•	•
4 TB02536		Sleeve 6.5 for Triangle Shank Drill Bit	1 piece	•	•
5	TB07696	Pipe Attachment Ass'y	1 piece	•	
		One-touch Type JETBROACH 25L	1 piece		•
		One-touch Type JETBROACH 35L	1 piece	•	•
		One-touch Type JETBROACH 50L	1 piece	•	•
		One-touch Type JETBROACH 75L	1 piece		•
		One-touch Type HI-BROACH 25L	1 piece	•	•
		One-touch Type HI-BROACH 50L	1 piece		•



One-touch Cutter Replacement

Replacement is quick and easy with our unique push fit self-centering cutter system.





Removing the cutter

Coolant into the Heart of the Cut

Coolant is fed directly to the inside of the cut.

The coolant system also features an auto shut-off.



Improved Bearing Bracket

Our precision bearing bracket aligns cutters precisely, which increases cutter life.



Fail-Safe Protection

Built-in Motion Sensor

If any lateral movement or excess vibration is detected, both the drill and the feed motor stop. Nitto Kohki is the first company to incorporate this feature into magnetic base drills.

Fail-safe Restart

The drill will not re-start even if power is re-supplied after accidental shutdown. Drilling can only be continued after turning on the drill switch.

Magnet Open-circuit Sensor

The drill will not start until the magnetic field is active.

Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.

- Standard accessory for the WA-5000
- Optional accessory for the WA-3500



Two Speed Selection (WA-5000)

Speed can be changed to suit the type and size of the cutter.





New drill control prevents cutters from breaking

Slow Start Mechanism

The feed speed is reduced for the first few seconds after boring begins to ensure a smooth cut through the mill scale.

Auto-feed

Automatic control & feed are activated by simply pushing the feed handle to engage the clutch.

Auto-feed on Feed handle

Load Sensor

The dual sensing system responds to both drilling and feeding forces on the cutter for the optimum cutting condition.

Variable Automatic Feed

The feed speed is continuously monitored and updated proportionally to the load on the cutter.

Cycle Stop

After the cut has finished, a detector responds to the reduction in load and both the drill and the feed motor automatically stop.

Overload Stop

When an excessive load is applied to the cutter, both the drill and the feed motor will stop automatically.









Portable Magnetic Base Drilling Machine

ATRA ACE manual feed

New generation magnetic base drilling machines help meet productivity and safety goals.

Advanced safety system

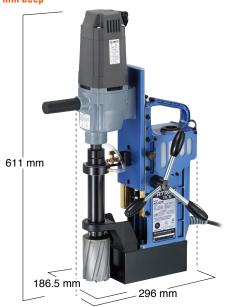
Model WOJ-3200 C€

• Max. 32 mm dia. x 50 mm deep



Model **A0-5575 C€**

• Max. 55 mm dia. x 75 mm deep



Specifi	cations										
Model				WOJ-	-3200			AO-!	5575		
Power So	urce (Single Phase)		110 - 120 V	AC, 50/60 Hz	220 - 240 V	AC, 50/60 Hz	110 - 120 V AC, 50/60 Hz		220 - 240 V AC, 50/60 Hz		
Electric	Rated Power Consur	nption W		95	50		1150				
Drill	Rated Current	Α	8	.6	4	.3	10.8		5	.4	
	No-load Speed	min ⁻¹ (rpm)		87	70			350 /	650		
Magnet P	ower Consumption	W	38 30				5	0			
Hole	Cutter		Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness	
Capacity	One-touch Type JETI	BROACH 25L	12 to 17	9 to 25	12 to 17	9 to 25	12 to 17	9 to 25	12 to 17	9 to 25	
mm	One-touch Type JETI	BROACH 35L	17.5 to 32	9 to 35	17.5 to 32	9 to 35	17.5 to 40	9 to 35	17.5 to 40	9 to 35	
	One-touch Type JETI	BROACH 50L	12 to 32	9 to 50	12 to 32	9 to 50	12 to 55	9 to 50	12 to 55	9 to 50	
	One-touch Type JETI	BROACH 75L	-	-	-	-	17.5 to 55	9 to 75	17.5 to 55	9 to 75	
	One-touch Type HI-B	ROACH 25L	-	-	-	-	12 to 50	9 to 25	12 to 50	9 to 25	
	One-touch Type HI-B	ROACH 50L	-	-	-	-	12 to 50	9 to 50	12 to 50	9 to 50	
	Twist Drill			Max. 13	mm dia.		-				
Max. Stro	ke	mm		13	30		105				
Magnet H	lolding Power	N(kgf)		9000	(918)			10000	(1020)		
Magnet D	imensions	mm		99 x	177			86 x	170		
Power Co	rd Length	m		3	3			3	3		
Mass (W	eight)	kg		1	3			1	8		
Accessories Included			• Carry Case • Oil Tank Ass'y • Pilot Pin 08035 • Sub Handle • 2 pieces of Hey Head Bolt 5 x 1	c. Socket	4 mm Hex. Socket Screw Key 6 mm Hex. Socket Screw Key		• Carry Case • Cutting Oil 0.51 • Pilot Pin 08050 • Side Handle • 3 mm Hex. Soo)	• 5 mm Hex. Socket Screw Key • 8 x 10 mm Spanner • Guard • Chain		

Def Ne	DN	Description	Coloo Unit	Applicab	le Model
Ref. No.	PN	Description	Sales Unit	WOJ-3200	AO-5575
1	TB07691	Chip Breaker Ass'y	1 piece	•	
2	TB07474	Chip Breaker Ass'y	1 piece		•
3	TQ10581	Jet Oiler No.3013	1 piece	•	
4	TB01098	Tube 4 x 7 x 3000 Ass'y	1 piece	•	•
5	TB01507	Cutting Oil 2L	1 piece	•	•
6	TB07696	Pipe Attachment Ass'y	1 piece	•	
7	TB04374	Supporting Magnet Ass'y	1 piece	•	•
8	TB07690	One-touch Drill Adapter	1 piece	•	
9	TB02536	Sleeve 6.5 for Triangle Shank Drill Bit	1 piece		•
		One-touch Type JETBROACH 25L	1 piece	•	•
		One-touch Type JETBROACH 35L	1 piece	•	•
		One-touch Type JETBROACH 50L	1 piece	•	•
		One-touch Type JETBROACH 75L	1 piece		•
		One-touch Type HI-BROACH 25L	1 piece		•
*50L for stacked plates		One-touch Type HI-BROACH 50L	1 piece		•



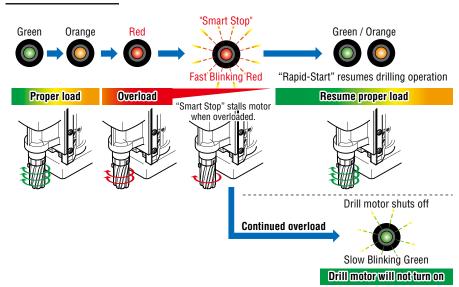
Load Detector with "Smart-Stop/Rapid-Restart" Technology

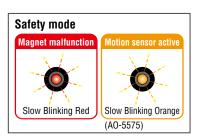
The world's first manual feed with "Smart-Stop / Rapid-Restart" technology for WOJ-3200 / AO-5575

This new feature is a breakthrough in the Manual drill industry. Formerly only found on high end Nitto Kohki Automatic drills, this technology displays the current drill status via the LED Load Indicator. Customers will experience a cutting edge drill management system designed solely around saving time and money in replacement parts and cutters in addition to reducing user fatigue and down time.

As the drilling load increases, the load indicator will change in color from green to orange to red. In addition, if excessive feeding force is applied, the load indicator will rapidly blink red and the rotation of the drill motor will slow down and temporarily stop. If the load is released while the load indicator is blinking red, the drill motor will resume its rotation.

LED load indicator







LED load indicator

One-Touch Cutter Replacement

Replacement is quick and easy with our unique push fit self-centering cutter system.





Removing the cutter

Reversible Feed Handle

Feed handles can be positioned on the right or left side for ease of drilling and mounting



Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.





Two Speed Selection (AO-5575)

Speed can be changed to suit the type and size of the cutter.



Built-in coolant tank to protect against damage (AO-5575)



Body Height Adjustment (WOJ-3200)

The use of Jetbroach cutters require the frame to be at the lowest position, while twist bit drilling requires the appropriate amount of elevation to be adjusted for safe operation.





One-Touch Drill Adapter (WOJ-3200)

Optional one-touch drill adapter allows the use of up to 13 mm twist drills to be used in the original arbor.



*Twist drills are not provided with the one-touch drill adapter.

Portable Magnetic Base Drilling Machine

ATRA ACE quick auto

Fully automatic drilling for increased productivity and reduced cost

• Proven Automatic Technology (self feeding, automatic return, load detection for speed and feed regulation)

Model QA-4000 Non-CE
• Max. 40 mm dia. x 35 mm deep



215 mm

454.5 mm

Model			QA	\-4000	QA-	6500	
Power So	urce (Single Phase)		115 V AC, 50/60 HZ	220 - 240 V AC, 50/60 Hz	220 - 240 V	AC, 50/60 Hz	
Electric	Electric Rated Power Consumption W			680	10	010	
Drill	Orill Rated Current A		6.1	3.0	4	1.5	
	No-load Speed	min ⁻¹ (rpm)		750	400 / 750		
Magnet P	ower Consumption	W		50	7	75	
Hole	Cutter		Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness	
Capacity	One-touch Type JETBRO	ACH 35L	17.5 to 40	9 to 35	17.5 to 40	9 to 35	
mm	One-touch Type JETBRO	ACH 50L	=	-	17.5 to 65	9 to 50	
	One-touch Type HI-BROACH 25L		14 to 15	9 to 12	18 to 35	9 to 25	
			16 to 18	9 to 25	16 (0 35	9 10 25	
Max. Stro	ke	mm		75	88		
Magnet H	lolding Power	N(kgf)	666	64 (680)	9800	(1000)	
Magnet D	imensions	mm	82	2 x 172	100	x 200	
Power Co	rd Length	m		4		5	
Mass (We	eight)	kg		18.5	2	26	
Accessor	ies Included		Oil Tank Ass'y Cutting Oil 0.5L Pilot Pin 08035 Side Handle 3 mm Hex. Socket Screw Key	• 4 mm Hex. Socket Screw Key • 8 x 10 mm Spanner • Chain • Tool Box	Oil Tank Ass'y Cutting Oil 0.5L Pilot Pin 08050 Side Handle 3 mm Hex. Socket Screw Key	• 4 mm Hex. Socket Screw Key • 8 x 10 mm Spanner • Chip Stopper • Chain • Tool Box	

Optional A	Optional Accessories								
Dof No	PN	Description	Sales Unit	Applicable Model					
Ref. No.	FN	Description	Sales Ullit	QA-4000	QA-6500				
1	TB01507	Cutting Oil 2L	1 piece	•	•				
2 TB04374		Supporting Magnet Ass'y	1 piece	•	•				
3	TB07696	Pipe Attachment Ass'y	1 piece	•					
		One-touch Type JETBROACH 35L	1 piece	•	•				
		One-touch Type JETBROACH 50L	1 piece		•				
		One-touch Type HI-BROACH 12L	1 piece						
		One-touch Type HI-BROACH 25L	1 piece	•	•				

2 3

Automatic Return

Once drilling is completed and the slug is ejected from the hole, the cutting bit is quickly retracted. This quick drill motor retraction allows the user to move onto the next hole more quickly.

Self Feeding & Load Detection

The feeding is controlled by an onboard microcomputer. The feed rate begins slowly and then increases to the appropriate speed for the cutter size and load condition. The load detector clearly shows the amount of resistance on the cutter at anytime.



Limit Switch

The ATRA ACE Automatic Drills utilize a limit switch that resets the machine when it retracts to the starting position after hole completion, also shuts down the motors in the event of an over-travel at the bottom of the stroke.

Built-in Motion Sensor

If any lateral movement or excess vibration is detected, both the drill and the feed motor stop. Nitto Kohki is the first company to incorporate this feature into magnetic base drills.

Step Feed

When cutting through difficult materials, the load sensor will automatically activate the Step Feed Program to help penetrate material.

Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.



Automatic-feed Hole-cutting Procedure

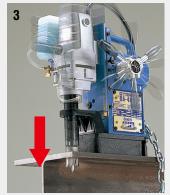


Align the pilot pin with the center punch mark of the hole to be drilled. Attach the machine to the beam with the proper safety chain and engage the magnet. Lower the drill down from the top limit switch location to the point of the pilot pin making contact with the material and engage the motor.



Engage the clutch by pushing the handles in towards the drill and the motor will begin feeding automatically.





Slow start mechanism cuts smoothly through the mill scale. Then, speed and feed rate is controlled by the sensors to achieve efficient drilling.



After the hole is completed, the QA Series machines will quickly return and stop at the top of the stroke, ready for the next hole.

One-touch Cutter Replacement

Replacement is quick and easy with our unique push fit self-centering cutter system.





Mounting the cutter

Two Speed Selection (QA-6500)

Speed can be changed to suit the type and size of the cutter.



Portable Magnetic Base Drilling Machine

ATRA ACE manual feed

Model A-100 Non-CE

• Max. 100 mm dia. x 75 mm deep

The largest capacity drilling machine in the Nitto Kohki line.

· Equipped with overload indicator with motor shut-off feature



Optional A	Optional Accessories							
Ref. No.	PN	Description	Sales Unit					
1	TB01507	Cutting Oil 2L						
2	TA99027	Chain	1 piece					
		Side-lock Type JETBROACH 75L						

Model			A -	100		
Power Sou	irce (Single Phase)		220 - 240 V	AC, 50/60 Hz		
Electric	Rated Power Consui	mption W	16	1600		
Drill	Rated Current	A	7	.4		
	No-load Speed	min ⁻¹ (rpm)	33	30		
Magnet Power Consumption W			8	0		
Hole Cutter			Hole Diameter	Plate Thickness		
Capacity	Side-lock Type JETB	ROACH 75L	50 to 100 mm	13 to 75 mm		
Max. Strol	(e	mm	122			
Magnet Ho	olding Power	N(kgf)	17640	(1800)		
Magnet Di	mensions	mm	130 x 256			
Power Cor	d Length	m	5			
Mass (We	•	kg	5	0		
Accessoria	es Included		Cutting Oil 0.5L Oil Cup Ass'y Pilot Pin 12075 Pilot Pin 1207	Screw Key t Screw Key Screw Key Screw Key Screw Key Screw Key		

• 7 x 8 mm Spanner Chain
 Tool Box

Annular Cutters

JETBROACH CUTTERS & HI-BROACH CUTTERS

BROACH CUTTERS are far better than twist drills

- No dead point
- Peripheral cutting
- Dramatically reduce cutting resistance
- Available diameter size: 12 100 mm

Test Drilling is very often the only way to determine the machinability of difficult materials. Use a small size cutter wherever possible in order to minimize trial costs.

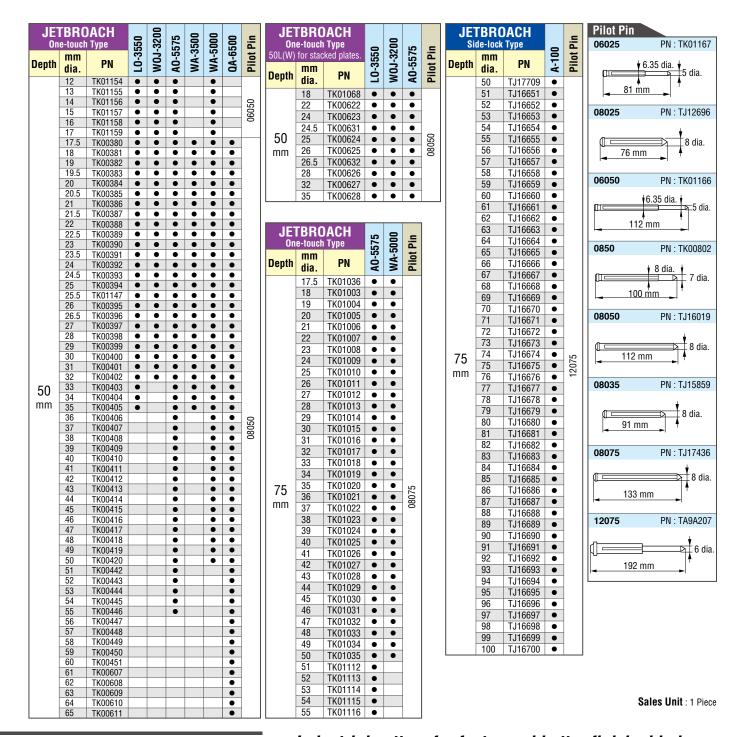


Specifi	cations	,		90 mm(17.5 - 65 × 5	_{DL)} For stacked plates.		·
		HI-BROACH One-touch Type/25L	HI-BROACH One-touch Type/50L	JETBROACH One-touch Type/25,35,50L	JETBROACH One-touch Type/50L(W)	JETBROACH One-touch Type/75L	JETBROACH Side lock Type/75L
		25L : 12 - 52 dia.	-	25L : 12 - 17 dia.	-	-	-
	Hole Diameter	-	-	35L : 17.5 - 40 dia.	-	-	-
	note Diameter	-	50L : 12 - 52 dia.	50L : 12 - 65 dia.	50L(W):18,22,24 - 26.5,	75L : 17.5 - 55 dia.	75L : 50 - 100 dia.
Hole		-	-	-	28,32, and 35 dia.	-	-
Capacity		25L : 25 dia.	-	25L : 25 dia.	-	-	-
mm	Plate Thickness	-	-	35L : 35 dia.	-	-	-
	Plate HillCkiless	-	50L : 50 dia.	50L : 50 dia.	50L(W) : 50 dia.	-	-
		-	-	-	-	75L : 75 dia.	75L : 75 dia.
Feed Spe	ed mm/rev			0.02	- 0.1		
Circumfe	rential Speed m/min	15 - 35 (r	nild steel)		35 - 50 (m	ild steel)	

	-BRO e-touch		575	200	000	000	200	2720	Pin
Depth	mm dia.	PN	A0-5575	WA-3500	WA-5000	QA-4000	QA-6500	CLA-2720	Pilot Pin
	12	TK00698	•					•	
	13	TK00699	•					•	
	14	TK00700	•	•	•	•		•	06025
	15	TK00701	•	•	•	•		•	90
	16	TK00702	•	•	•	•		•	
	17	TK00703	•	•	•	•		•	
	17.5	TK00335	•	•	•	•		•	
	18	TK00336	•	•	•	•	•	•	
	19	TK00337	•	•	•		•	•	
	19.5	TK00338	•	•	•		•	•	
	20	TK00339	•	•	•		•	•	
	21	TK00340	•	•	•		•	•	
	21.5	TK00341	•	•	•		•	•	
	22	TK00342	•	•	•		•	•	
	22.5	TK00343	•	•	•		•	•	
	23	TK00344	•	•	•		•	•	
	23.5	TK00345	•	•	•		•	•	
	24	TK00346	•	•	•		•	•	
	24.5	TK00347	•	•	•		•	•	
	25	TK00348	•	•	•		•	•	
	26	TK00349	•	•	•		•	•	
	27	TK00351	•	•	•		•	•	
25	28	TK00352	•	•	•		•	•	
mm	29	TK00353	•	•	•		•		
'''''	30	TK00354	•	•	•		•		
	31	TK00355	•	•	•		•		25
	32	TK00356	•	•	•		•		38025
	33	TK00357	•	•	•		•		0
	34	TK00359	•	•	•		•		
	35	TK00361	•	•	•		•		
	36	TK00704	•		•				
	37	TK00705	•		•				
	38	TK00706	•		•				
	39	TK00707	•		•				
	40	TK00708	•		•				
	41	TK00709	•		•				
	42	TK00710 TK00711	•		•				
	43		•		•				
	45	TK00712 TK00713	•		•				
	46	TK00713	_						
	46	TK00714	•		•				
	47	TK00715	•		•				
	49	TK00716	•		•				
	50	TK00717	•		•				
	51	TK00718			_				
	52								
	J2	TK00720							

HI-	-BRO e-touch	ACH	75	000	Ë
Depth	mm dia.	PN	A0-5575	WA-5000	Pilot Pin
	12	TK00721	•		
	13	TK00722	•		
	14	TK00723	•	•	00
	15	TK00724	•	•	6050
	16	TK00725	•	•	0
	17	TK00726	•	•	
	18 19	TK00727 TK00728	•	•	
	20	TK00728	•	•	
	21	TK00729	•	•	
	22	TK00730	•		
	23	TK00731	•	•	
	24	TK00733	•	•	
	25	TK00734	•	•	
	26	TK00735	•	•	
	27	TK00736	•	•	
	28	TK00737	•	•	
	29	TK00738	•	•	
	30	TK00739	•	•	
50	31	TK00740	•	•	
mm	32	TK00741	•	•	
111111	33	TK00742	•	•	0
	34	TK00743	•	•	305
	35	TK00744	•	•	1850 / 08050
	36	TK00745	•	•	50
	37	TK00746	•	•	8
	38 39	TK00747 TK00748	•	•	
	40	TK00746	•	•	
	41	TK00749	•	•	
	42	TK00750	•	•	
	43	TK00751	•	•	
	44	TK00752	•	•	
	45	TK00754	•	•	
	46	TK00755	•	•	
	47	TK00756	•	•	
	48	TK00757	•	•	
	49	TK00758	•	•	
	50	TK00759	•	•	
	51	TK00760			
	52	TK00761			

JETBR									_	
One-tou		20	320	A0-5575	200		8	8	72(Ë
Donth mm	DN	LO-3550	LO-3550 WOJ-3200		WA-3500	WA-5000	QA-4000	QA-6500	CLA-2720	Pilot Pin
· uia			3	¥			ð	ð	2	교
12	TK01148	•	•	•		•			•	
13	TK01149	•	•	•		•			•	
25 14	TK01150	•	•	•		•			•	06025
mm 15	TK01151	•	•	•		•			•	90
16	TK01152	•	•	•		•			•	
17	TK01153	•	•	•		•			•	
17.5		•	•	•	•	•	•	•	•	
18	TK00302	•	•	•	•	•	•	•	•	
18.5		•	•	•	•	•	•	•	•	
19	TK00304	•	•	•	•	•	•	•	•	
19.5		•	•	•	•	•	•	•	•	
20	TK00306	•	•	•	•	•	•	•	•	
20.5		•	•	•	•	•	•	•	•	
21	TK00308	•	•	•	•	•	•	•	•	
21.5		•	•	•	•	•	•	•	•	
22	TK00310	•	•	•	•	•	•	•	•	
22.5		•	•	•	•	•	•	•	•	
23	TK00312	•	•	•	•	•	•	•	•	
23.5		•	•	•	•	•	•	•	•	
24	TK00314	•	•	•	•	•	•	•	•	
24.5		•	•	•	•	•	•	•	•	
35 25	TK00316	•	•	•	•	•	•	•	•	ιū
25.5		•	•	•	•	•	•	•	•	08035
mm 26	TK00317	•	•	•	•	•	•	•	•	õ
26.5		•	•	•	•	•	•	•	•	
27	TK00319	•	•	•	•	•	•	•	•	
28	TK00320	•	•	•	•	•	•	•		
29	TK00321	•	•	•	•	•	•	•		
30	TK00322	•	•	•	•	•	•	•		
31	TK00323	•	•	•	•	•	•	•		
32	TK00324	•	•	•	•	•	•	•		
33	TK00325	•		•	•	•	•	•		
34	TK00326	•		•	•	•	•	•		
35	TK00328	•		•	•	•	•	•		
36	TK00602			•		•	•	•		
37	TK00603			•		•	•	•		1
38	TK00604			•		•	•	•		1
39	TK00605			•		•	•	•		1
40	TK00606			•		•	•	•		



BROACH HOLDERS

Industrial cutters for faster and better finished holes

- The Spring-loaded pilot pin picks up the hole location quickly, and ejects the slug automatically at the end of cut
- Available with No. 2 4 Morse taper shanks
- Oil cup complete Ass'y (PN TB00350) is available as an optional attachment which provides continuous and adjustable cutting oil flow to the cutting area



HBO : HI-BROACH One-touch Type JBO : JETBROACH One-touch Type JBS : JETBROACH Side-lock Type

Portable Double-Acting Hydraulic Puncher

SELFER ACE

Double acting hydraulic system allows automatic and inching (manual mode) operation.

• Applicable for both mild steel and stainless steel punching

Model HS11-1624 Non-CE*

- Max. punching thickness: 16 mm • Max. punching diameter: 24 mm
- Max. throat depth : 110 mm



Model **HS07-1624** Non-CE*

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth : 70 mm

Model **HS06-1322** Non-CE*

- Max. punching thickness: 13 mm
- Max. punching diameter: 22 mm
- Max. throat depth: 60 mm





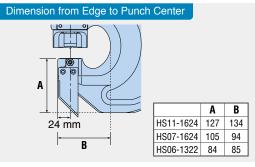
462.5 mm

Specific	ations								
Model			HS1	1-1624	HSO	7-1624	HS06-1322		
Max. Throa	at Depth			110		70	60		
Punching	Material		Mild Steel	Stainless Steel	Mild Steel	Stainless Steel	Mild Steel	Stainless Steel	
Capacity	Max. Pur	iching Thickness* m	m 16	6	16	6	13	6	
	Max. Pur	iching Diameter m	m 24	24	24	24	22	22	
Hole Makii	ng time	Punching Time se	C.	1		7.9			
		Returning Time Se	C.	5	5.7				
Allowable	Max. Pres	sure MPa (kgf/cm	68.65 (700)			68.65 (700)			
Max. Outp	ut	kN (f)	464 (47)				367 (37)	
Ram Strok	е	m	m	2	25			21	
Mass (Wei	ght)		cg	30		30	2	20.5	
Accessorie	es Included		D Punch 22 (Installed) D Die 22 (Installed) Sub Handle Ultra-high Pressure	• Chip Guard • Spanner	Ass'y • 5 mm Hex • Tool Box	k. Socket Screw Key k. Socket Screw Key			

^{*}Mild steel: Maximum punching thickness must be calculated by the equation 0.8 x punching diameter.

Optional Accessories

PN	Description	Sales Unit
TB02506	Hose Kit Ass'y	
TP05184	Ultra-high Pressure Hose 5 m	
TB02390	Switch Cord Ass'y 5 m	
TP05777	Ultra-high Pressure Hose 10 m	
TB02545	Switch Cord Ass'y 10 m	
TB02141	Foot Switch Ass'y	1 piece
TA92729	4L Oil Can	
TB02142	Hook Clamp Ass'y	
TA99037	Lock Nut Ass'y for 25 mm Punch	
TQ01279	Hex. Socket Head Screw 8 x 14	
	for Securing Oblong Hole D Dies	





HYDRAULIC PUMP for SELFER ACE





Specifications					
Model		HF	PD-05		
Power Source (Single Pha	ase)	115 V / 230 V AC			
Max. Output Pressure	MPa (kgf/cm²)	68.6	68.65 (700)		
Output		50 Hz	60 Hz		
At No-load	L/min	1.20	1.44		
At 68.65 MPa	L/min	0.55	0.66		
Motor		0.4 kW 4P			
Reservoir Capacity	L		4.0		
Discharge Port		R	tc 3/8		
Electro-Magnetic Valve		4 way 3 position valve			
Mass (Weight)	kg	g 32.5			

^{*}An optional CE model is available without auto-return function.

^{*}An optional CE model is available without auto-return function.

^{*}Stainless steel: Maximum punching thickness must be calculated by the equation 0.5 x punching diameter.

Portable Single-Acting Hydraulic Puncher

SELFER HA Type

Punch, return, and reset operations are fully automatic. An emergency switch returns the punch at any time.

• Will punch both round and oblong holes

Model HA11-1624 Non-CE

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm • Max. throat depth : 110 mm



545.6 mm

Model HA07-1624 Non-CE

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth: 70 mm

Model **HA06-1322** Non-CE

- Max. punching thickness: 13 mm
- Max. punching diameter: 22 mm
- Max. throat depth: 60 mm



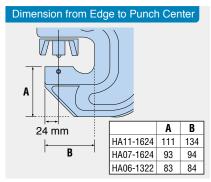




Specific	ations						
Model	Model		HA11-1624 HA07-1624		HA06-1322		
Max. Throa	Max. Throat Depth		110		70	60	
Punching Material		Mild Steel					
Capacity	Max. Punching Th	hickness* mm	16			13	
	Max. Punching Diameter mm		24			22	
Hole Makir	Hole Making Time sec.		16.5			10.5	
Allowable	Allowable Max. Pressure MPa (kgf/cm²)		68.65 (700)			68.65 (700)	
Max. Outpu	Max. Output kN (tf)		431 (44)			304 (31)	
Ram Stroke	Ram Stroke mm		25			21	
Mass (Wei	ight)	kg	35.5		28.5	21.5	
Accessorie	es Included		• D Punch 22 (Installed) • D Die 22 (Installed) • Sub Handle	Hose Cord Ass Spanner 4 mm Hex. Soc			

^{*}Mild steel: Maximum punching thickness must be calculated by the equation 0.8 x punching diameter. For the details see the instruction manual.

Optional A	Optional Accessories						
PN	PN Description						
TA96534	Hose Kit Ass'y 5 m						
TP05184	Ultra-high Pressure Hose 5 m						
TA93778	TA93778 Switch Cord Ass'y 5 m						
TA9B044							
TP05777	TP05777 Ultra-high Pressure Hose 10 m						
TA95307	TA95307 Switch Cord Ass'y 10 m						
TA94386	TA94386 Foot Switch Ass'y						
TA92729	4L Oil Can						
TA96342	Hook Clamp Ass'y for HA07-1624 and HA11-1624						
TA99037	TA99037 Lock Nut Ass'y for 25 mm Punch						
TQ01279	Hex. Socket Head Screw 8 x 14						
	for Securing Oblong Hole D Dies						





HYDRAULIC PUMP for SELFER HA Type

Model SC-05 Non-CE





Specifications						
Model		SC-05				
Power Source (Single Ph	ase)	115 V / 230 V AC				
Max. Output Pressure	MPa (kgf/cm²)	68.65 (700)				
Output		50 Hz	60 Hz			
At No-load	L/min	1.20	1.44			
At 68.65 MPa	L/min	0.55	0.66			
Motor		0.4 kW 4P				
Reservoir Capacity	L		4.0			
Discharge Port		R	c 3/8			
Mass (Weight)	kg	2	27.5			

Electrically Operated Hydraulic Puncher

HANDY SELFER

Self-contained hydraulic punch shows its power in making round or elongated holes in flat bar, angle bar or channel iron.

Model **E25-0615** Non-CE

- Double insulation
- E punch and E die
- Max. punching thickness : 6mm
- Max. punching diameter : 15 mm

• Max. throat depth: 25 mm



• 2.5 mm Hex. Socket Screw Key • Spanner 8

Model **E55-0619** Non-CE

- EL punch and EL die
- Max. punching thickness: 6mm
- Max. punching diameter : 19 mm
- Max. throat depth: 55 mm



Specific	ations					
Model			E25-0615	E5	5-0619	
Power Sou	irce (Single Phase)		220 - 240 V AC, 50/60 Hz	115 V AC, 50/60 Hz 220-240 V AC, 50/60Hz		
Max. Thro	at Depth		25	55		
Motor Rated Power Consumption W		W	305		670	
	Rated Current	Α	1.4	6.0	3.0	
Punching Material			Mild	Steel		
Capacity Max. Punching Diameter mm		mm	15	19		
Max. Punching Thickness mm		mm	6	6		
Punching t	time sec (single	pass)	4	2		
Power Cor	d Length	m	2.4	2.4		
Mass (Weight) kg		kg	7.0	14		
Accessorie	es Included		E Punch 15 (Installed) E Die 15A E Die 15B (Installed) Sub Handle 4 mm Hex. Socket Screw Key 10 x 12 mm Spanner Auxiliary Oil 40 cc Tool Box	EL Punch 18 (Installed) EL Die 18A EL Die 18B (Installed) Sub Handle	• 5 mm Hex. Socket Screw Key • 10 x 12 mm Spanner • Stand • Auxiliary Oil 40 cc	

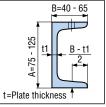
Optional Accessory (E25-0615)							
PN	Description	Sales Unit					
TB00800	Stand Ass'y	1 piece					

Die Selection			
C Die and El Die	Punching Th	Medel	
E Die and EL Die	Mild Steel	Stainless Steel	Model
Round Hole E Die A (for Thin Sheets)	2 to 3.2	Max. 3	E25-0615
Round Hole E Die B (for Thick Sheets)	4 to 6	Max. 4	E23-0013
Round Hole EL Die A (for Thin Sheets)	2 to 3.2	Max. 3	
Round Hole EL Die B (for Thick Sheets)	4 to 6	Max. 4	E55-0619
Round Hole EL Die C (for Channel Iron)	7 to 8	-	

• 3 mm Hex. Socket Screw Key

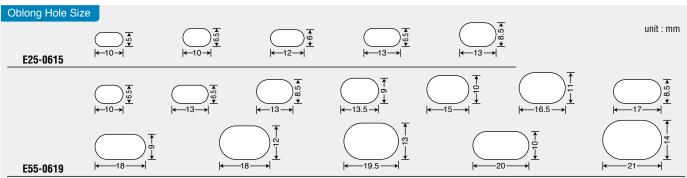
• 4 mm Hex. Socket Screw Key

Punching Capacity in Channel Iron (E55-0619)								
Punching Dia. Size	10 OD	11 OD	12 OD	13 OD	14 OD	15 OD	16 OD	
75 x 40 t7	0	0	0	0	0	0	0	
100 x 50 t7.5	0	0	0	0	0	0	-	
125 x 65 t8	0	0	0	0	0	-	-	



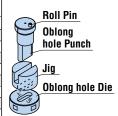


Tool Box



Punches & Dies for SELFER Puncher

FOR HS06-1322/HS07-1624/HS11-1624/HA06-1322/HA07-1624/HA11-1624 Oblong hole D Punch Oblong hole D Die **Oblong hole Jig** Size Size Size TJ13229 D Punch 16 x 8 Jig 16 x 8 TJ13238 D Die 16 x 8 TK00455 TJ13230 D Punch 18 x 9 TJ13239 TK00456 D Die 18 x 9 Jig 18 x 9 TJ13231 D Punch 20 x 10 TK00457 Jig 20 x 10 TJ13240 D Die 20 x 10 TJ13232 D Punch 22 x 11 TJ13233 D Punch 24 x 12 TJ13241 TK00458 D Die 22 x 11 Jig 22 x 11 TJ13242 D Die 24 x 12 TK00459 Jig 24 x 12 TJ13235 D Punch 25 x 9* TJ13243 TJ13235 D Punch 25 x 12* TJ13244 TJ13236 D Punch 25 x 14* TJ13245 TJ13237 D Punch 25 x 18* TJ13246 Jig 25 x 9 D Die 25 x 9 TK00460 Jig 25 x 12 D Die 25 x 12 TK00461 TK00462 D Die 25 x 14 Jig 25 x 14 D Die 25 x 18 TK00463 Jig 25 x 18



al Accessories	
Description	Sales Unit
Hex. Set Screw 8 x 14 for Securing Oblong Hole Dies	1 piece
Lock Nut Ass'y for D Punch 25	1 set
	Description Hex. Set Screw 8 x 14 for Securing Oblong Hole Dies

*TA99037 Lock Nut Ass'y is required for Oblong hole D Punch 25	25 x 9 /	12 / 14 / 18	8
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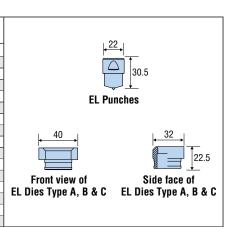
FOR HSO	6-1322/HS07-162	4/HS11-1	624/HA06-1322/H	A07-1624/HA11-1624
Round	hole D Punch	Roun	d hole D Die	
PN	Size	PN	Size	
TJ10778	D Punch 8	TJ10779	D Die 8	
TJ11088	D Punch 9	TJ11089	D Die 9	30 →
TJ06700	D Punch 10	TJ06701	D Die 10	 •••
TJ06698	D Punch 11	TJ06699	D Die 11	l Fi t
TJ06696	D Punch 12	TJ06697	D Die 12	
TJ06694	D Punch 13	TJ06695	D Die 13	
TJ06692	D Punch 14	TJ06693	D Die 14	
TJ06611	D Punch 14.5	TJ06612	D Die 14.5	~ -
TJ06690	D Punch 15	TJ06691	D Die 15	D Punches
TJ06688	D Punch 16	TJ06689	D Die 16	
TJ06686	D Punch 17	TJ06687	D Die 17	
TJ06609	D Punch 17.5	TJ06610	D Die 17.5	
TJ06684	D Punch 18	TJ06685	D Die 18	42
TJ06682	D Punch 19	TJ06683	D Die 19	T40 5
TJ06680	D Punch 20	TJ06681	D Die 20	<u> </u>
TJ06607	D Punch 20.5	TJ06608	D Die 20.5	D Dies
TJ06678	D Punch 21	TJ06679	D Die 21	
TJ07979	D Punch 21.5	TJ07980	D Die 21.5	
TJ06676	D Punch 22	TJ06677	D Die 22	
TJ06674	D Punch 23	TJ06675	D Die 23	
TJ06566	D Punch 23.5	TJ06569	D Die 23.5	• TA99037 Lock Nut Ass'y is
TJ07748	D Punch 24	TJ07749	D Die 24	required for D Punch 25
TJ10061	D Punch 25	TJ10062	D Die 25	Toquilou for D Fullon 23

Size E Punch 4	PN						
		Size	PN	Size			
	TK00101	E Die 4A	-	-			
E Punch 5	TK00103	E Die 5A	TK00104	E Die 5B			
E Punch 5.5	TK00144	E Die 5.5A	TK00145	E Die 5.5B			
00105 E Punch 6 00146 E Punch 6.5		E Die 6A	TK00107	E Die 6B			
E Punch 6.5	TK00147	E Die 6.5A	TK00148	E Die 6.5B			
E Punch 8	TK00112	E Die 8A	TK00113	E Die 8B			
E Punch 8.5	TK00150	E Die 8.5A	TK00151	E Die 8.5B			
E Punch 10	TK00118	E Die 10A	TK00119	E Die 10B			
E Punch 11	TK00121	E Die 11A	TK00122	E Die 11B			
E Punch 12	TK00124	E Die 12A	TK00125	E Die 12B			
E Punch 13	TK00098	E Die 13A	TK00099	E Die 13B			
E Punch 14	TK00168	E Die 14A	TK00169	E Die 14B			
E Punch 15	TK00288	E Die 15A	TK00429	E Die 15B			
Oblong hole E Punch		Oblong hole E Die (Type A for thin sheets)		Oblong hole E Die (Type B for thick sheets			
Size	PN	Size	PN	Size			
E Punch 10 x 5	TK00127	E Die 10 x 5A	TK00128	E Die 10 x 5B			
E Punch 10 x 6.5	TK00159	E Die 10 x 6.5A	TK00160	E Die 10 x 6.5B			
E Punch 12 x 6	TK00130	E Die 12 x 6A	TK00131	E Die 12 x 6B			
E Punch 13 x 6.5	TK00153	E Die 13 x 6.5A	TK00154	E Die 13 x 6.5B			
E Punch 13 x 8.5	TK00156	E Die 13 x 8.5A	TK00157	E Die 13 x 8.5B			
30.5 21 : over or equal 8 dia. (19 : under 8 dia.)							
E Punches Front view of Side face of E Dies Type A E Dies Type A							
	E Punch 8 E Punch 8.5 E Punch 10 E Punch 11 E Punch 12 E Punch 13 E Punch 15 hole E Punch 15 hole E Punch 10 x 5 E Punch 10 x 5 E Punch 10 x 6.5 E Punch 13 x 6.5 E Punch 13 x 8.5 ches Fro	E Punch 8 E Punch 8.5 E Punch 10 E Punch 10 E Punch 11 E Punch 12 E Punch 13 E Punch 13 E Punch 14 E Punch 15 TK00128 E Punch 15 TK00288 hole E Punch Size Punch 10 x 5 E Punch 10 x 6.5 E Punch 10 x 6.5 E Punch 13 x 6.5 E Punch 13 x 8.5 E Punch 13 x 8.5 E Punch 13 x 8.5 Ches Front view of E Dies Type A	E Punch 8 TK00112 E Die 8A E Punch 8.5 TK00150 E Die 8.5A E Punch 10 TK00118 E Die 10A E Punch 11 TK00121 E Die 11A E Punch 12 TK00124 E Die 12A E Punch 13 TK00098 E Die 13A E Punch 14 TK00168 E Die 14A E Punch 15 TK00288 E Die 15A Oblong hole E Die (Type A for thin sheets) Size PN Size E Punch 10 x 5 TK00127 E Die 10 x 5A E Punch 10 x 6.5 TK00159 E Die 10 x 6.5A E Punch 13 x 6.5 TK00153 E Die 12 x 6A E Punch 13 x 8.5 TK00156 E Die 13 x 8.5A Ches Front view of E Dies Type A Side face E Dies Type A E Dies Type A	E Punch 8 TK00112 E Die 8A TK00113 E Punch 8.5 TK00150 E Die 8.5A TK00151 E Punch 10 TK00118 E Die 10A TK00119 E Punch 11 TK00121 E Die 11A TK00125 E Punch 12 TK00124 E Die 12A TK00125 E Punch 13 TK00098 E Die 13A TK00099 E Punch 14 TK00168 E Die 14A TK00169 E Punch 15 TK00288 E Die 15A TK00429 hole E Punch Oblong hole E Die (Type A for thin sheets) Size PN Size PN E Punch 10 x 5 TK00127 E Die 10 x 6.5A TK00128 E Punch 12 x 6 TK00130 E Die 12 x 6A TK00160 E Punch 13 x 6.5 TK00153 E Die 13 x 6.5A TK00154 E Punch 13 x 8.5 TK00156 E Die 13 x 8.5A TK00157 ches Front view of E Dies Type A Side face of E Dies Type A			

FUK ED	FUR E55-U619									
Oblong	hole EL Punch		g hole EL Die for thin sheets)	Oblong hole EL Die (Type B for thick sheets)						
PN	Size	PN	Size	PN	Size					
TK00242	EL Punch 10 x 6.5	TK00254	EL Die 10 x 6.5A	TK00266	EL Die 10 x 6.5B					
TK00243	EL Punch 13 x 6.5	TK00255	EL Die 13 x 6.5A	TK00267	EL Die 13 x 6.5B					
TK00244	EL Punch 13 x 8.5	TK00256	EL Die 13 x 8.5A	TK00268	EL Die 13 x 8.5B					
TK00245	EL Punch 13.5 x 9	TK00257	EL Die 13.5 x 9A	TK00269	EL Die 13.5 x 9B					
TK00246	EL Punch 15 x 10	TK00258	EL Die 15 x 10A	TK00270	EL Die 15 x 10B					
TK00247	EL Punch 16.5 x 11	TK00259	EL Die 16.5 x 11A	TK00271	EL Die 16.5 x 11B					
TK00248	EL Punch 17 x 8.5	TK00260	EL Die 17 x 8.5A	TK00272	EL Die 17 x 8.5B					
TK00249	EL Punch 18 x 9	TK00261	EL Die 18 x 9A	TK00273	EL Die 18 x 9B					
TK00250	EL Punch 18 x 12	TK00262	EL Die 18 x 12A	TK00274	EL Die 18 x 12B					
TK00251	EL Punch 19.5 x 13	TK00263	EL Die 19.5 x 13A	TK00275	EL Die 19.5 x 13B					
TK00252	EL Punch 20 x 10	TK00264	EL Die 20 x 10A	TK00276	EL Die 20 x 10B					
TK00253	EL Punch 21 x 14	TK00265	EL Die 21 x 14A	TK00277	EL Die 21 x 14B					
Round	hole EL Punch		d hole EL Die		d hole EL Die					

COD CEE 0610

TK00253	(00253 EL Punch 21 x 14 TK00265 EL Die 21 x 14A TK002		TK00277	TK00277 EL Die 21 x 14B				
Round	hole EL Punch		d hole EL Die for thin sheets)	1	d hole EL Die for thick sheets)			
PN	Size	PN	Size	PN	Size	PN	Size	
TK00193	EL Punch 6	TK00208	EL Die 6A	TK00222	EL Die 6B	-	-	
TK00194	EL Punch 6.5	TK00209	EL Die 6.5A	TK00223	EL Die 6.5B	-	-	
TK00195	EL Punch 8	TK00210	EL Die 8A	TK00224	EL Die 8B	-	-	
TK00196	EL Punch 8.5	TK00211	EL Die 8.5A	TK00225	EL Die 8.5B	-	-	
TK00197	EL Punch 10	TK00212	EL Die 10A	TK00226	EL Die 10B	TK00235	EL Die 10C	
TK00198	EL Punch 11	TK00213	EL Die 11A	TK00227	EL Die 11B	TK00236	EL Die 11C	
TK00199	EL Punch 12	TK00214	EL Die 12A	TK00228	EL Die 12B	TK00237	EL Die 12C	
TK00200	EL Punch 13	TK00215	EL Die 13A	TK00229	EL Die 13B	TK00238	EL Die 13C	
TK00201	EL Punch 14	TK00216	EL Die 14A	TK00230	EL Die 14B	TK00239	EL Die 14C	
TK00202	EL Punch 15	TK00217	EL Die 15A	TK00231	EL Die 15B	TK00240	EL Die 15C	
TK00203	EL Punch 16	TK00218	EL Die 16A	TK00232	EL Die 16B	TK00241	EL Die 16C	
TK00204	EL Punch 17	TK00219	EL Die 17A	TK00233	EL Die 17B	-	-	
TK00205	EL Punch 18	TK00220	EL Die 18A	TK00234	EL Die 18B	-	-	
TK00278	EL Punch 18.5	TK00279	EL Die 18.5A	TK00280	EL Die 18.5B	-	-	
TK00180	EL Punch 19	TK00181	EL Die 19A	TK00182	EL Die 19B	-	-	



Side face of

E Dies Type B

Front view of

E Dies Type B

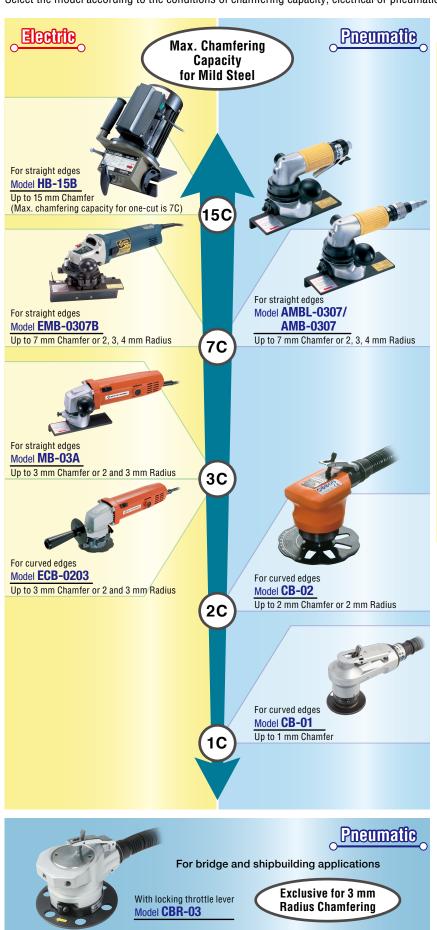
NITTO KOHKI Tools for Professional Use

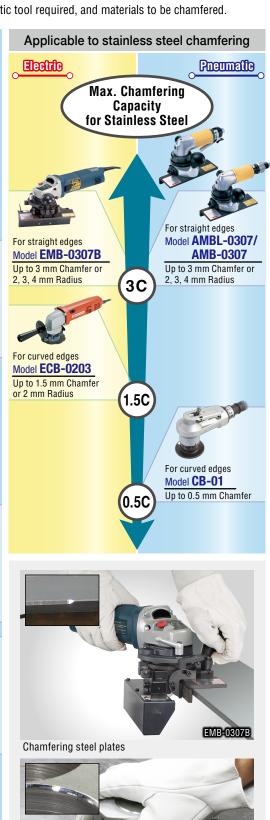
	Chamfering	Scaling & Chipping	Grinding & Sanding	Flat Sanding
Machining & Molding	0	•	•	•
Sheet-metal Working	•	•	•	•
Welding	•	0	•	
Painting	•		•	
Steel Fabricating & Can Manufacturing	•	•	•	•
Molding & Die-casting	•	•	•	•
Bridges & Ship Building		•	•	
Plant Construction & Piping		•		•
Wood Working & Art				
Automotive & Painting	•	•		0
Construction		0		
©: Best Suited •: Suited	Hand Beveler P25 Mini Beveler P25 - 27	P30 Auto Chisel	Myton P35 - 36	P41 Line Sander P42
	Circuit Beveler P26 - 28	P32 Jet Chisel	Belton P37 - 40	P43 Palm Orbital Sander P43



Guide for Selecting Portable Chamfering Tools

Select the model according to the conditions of chamfering capacity, electrical or pneumatic tool required, and materials to be chamfered.





CBR-03

For curved edges

HAND BEVELER
Model HB-15B
• Mild steel:15C

MINI BEVELER

Model EMB-0307B

• Mild steel:7C, 4B

• Mild steel:7C, 4R • Stainless steel:3C, 4R

MINI BEVELER CIRCUIT BEVELER
Model MB-03A Model ECB-0203

Mild steel:3C, 3RStainless steel:1.5C, 2R

For further information, see the following pages.

P25 for Model HB-15B P25 for Model EMB-0307B P26 for Model MB-03A P26 for Model ECB-0203









Specifications		ELECTRIC									
Model		HB-15B	EMB-0307B	MB-03A	ECB-0203						
Power Source (Single	Phase)	220 - 240 V AC 50 Hz 110 - 120 V AC 60 Hz	220 - 240 V AC, 50/60 Hz	220 - 240 V AC 50/60 Hz 100 - 110 V AC 50/60 Hz	220 - 240 V AC 50/60 Hz						
Rated Power Consum	ption W	910	1100	430	450						
Duty Cycle	min	Conti	inuous	3	30						
No-load Speed	min ⁻¹ (rpm)	2750 (220 - 240 V) 3340 (110 - 120 V)	11000		10000						
Chamfering Capacity	Mild Steel	Up to 15 mm Chamfer	Up to 7 mm Chamfer	Up to 3 m	m Chamfer						
		(Initial chamfer is 7 mm.)	2, 3, 4 mm Radius	2 and 3 n	nm Radius						
	Stainless Steel	-	Up to 3 mm Chamfer 2, 3, 4 mm Radius	-	Up to 1.5 mm Chamfer 2 mm Radius						
Chamfer Angle		15°	- 45°	45°							
Mass (Weight)	kg	14	3.9	2.5							
Optional Accessories		TA9A728 Pipe Plate Ass'y for Pipe Outer Edge Beveling (Pipe O.D. 125 to 800 mm)	*TB02539 Attachment for Pipe Outer Edge Beveling (Pipe 0.D. 80 to 200 mm) *Pipe 0.D. more than 200 mm can be chamfered with the standard accessory.	TA9A594 Inner Head Ass'y for Pipe Inner Edge Beveling (Minimum Inner Pipe Diameter : 100 mm)	TB03097 Plate Ass'y for Straight Edge Beveling TB02862 Dust Box Ass'y Used with TB03097 Plate Ass'y						
					• TB02857 Guide Sleeve 24 mm Dia. Ass'y						

MINI BEVELER
Model AMBL-0307 (Lever)
Model AMB-0307 (Ring)

• Mild steel 76, 48

Mild steel:7C, 4RStainless steel:3C, 4R

CIRCUIT BEVELER
Model CB-01

- Mild steel:1C
- Stainless steel:0.5C

CIRCUIT BEVELER
Model CB-02

• Mild steel:2C, 2R

CIRCUIT BEVELER
Model CBR-03
• Mild steel:3R

For further information, see the following pages.

P27 for Model AMBL/AMB-0307

P27 for Model CB-01

P28 for Model CB-02 P28 for Model CBR-03









	PNEUMATIC							
	AMBL-0307/AMB-0307	CB-01	CB-02	CBR-03				
MPa (kgf/cm²)		0.6	(6)					
oad) m³/min	0.9	0.15	0.4	0.65				
min ⁻¹ (rpm)	14000	28000	15000	12000				
Mild Steel	Up to 7 mm Chamfer 2, 3, 4 mm Radius	Up to 1 mm Chamfer	Up to 2 mm Chamfer 2 mm Radius	3 mm Radius				
Stainless Steel	Up to 3 mm Chamfer 2, 3, 4 mm Radius	Up to 0.5 mm Chamfer	-	-				
	15° - 45°	4:	5°	-				
kg	2.9	0.5	1.8	2				
	TB02539 Attachment for Pipe Outer Edge Beveling (Pipe O.D. 80 to 200 mm)	TB09143 Plate Ass'y for Straight Edge Beveling TB09140 Guide Plate 78 Ass'y for More Stable Operation	TB02437 Thin Plate Attachment Ass'y	-				
	pad) m³/min min¹(rpm) Nild Steel tainless Steel	MPa (kgf/cm²) 0.9 14000	MPa (kgf/cm²) 0.6 MPa (kgf/cm²) 0.9 0.15 min¹(rpm) 14000 28000 Mild Steel Up to 7 mm Chamfer 2, 3, 4 mm Radius tainless Steel Up to 3 mm Chamfer 2, 3, 4 mm Radius tainless Steel Up to 3 mm Chamfer 2, 3, 4 mm Radius tainless Steel Up to 3 mm Chamfer Up to 0.5 mm Chamfer 2, 3, 4 mm Radius Up to 0.5 mm Chamfer 2, 3, 4 mm Radius Up to 0.5 mm Chamfer TB02539 Attachment for Pipe Outer Edge Beveling (Pipe 0.D. 80 to 200 mm) TB02539 Attachment for Straight Edge Beveling (Pipe 0.D. 80 to 200 mm)	AMBL-0307/AMB-0307 CB-01 CB-02 MPa (kgf/cm²) 0.6 (6) oad) m³/min 0.9 0.15 0.4 min¹(rpm) 14000 28000 15000 liid Steel				

^{*}For further information of optional Beveler accessories, see p.29.

Portable Chamfering Tools

HAND BEVELER

Model HB-15B C€

Chamfering up to 15C

- Ideal for plate, pipe, and tube chamfering for welding preparation
- Chamfer width up to 15 mm at 45° angle using multiple passes
- Indexable inserts have four working edges for good economy
- Finishes a surface so fine that post-sanding is unnecessary
- Column R-section can be chamfered with optional attachment
- · High speed cutting action minimizes material hardening



3:	30 mm (115V)
32	26 mm (230V)
Suns	
	15C
220 mm	Mild Steel



Specifications					
Model		HB-	-15B		
Power Source (Single	Phase)	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz		
Rated Power Consump	tion W	9	10		
Rated Current	Α	10.5	4		
Duty Cycle	min	Continuous			
No-load Speed	min ⁻¹ (rpm)	3350	2750		
Chamfering Capacity (Mild Steel)	Up to 15 mm Chamfer			
Chamfer Angle		15°	- 45°		
Power Cord Length	m		5		
Mass (Weight)	kg	1	5		

Accessories Included

- 12 pieces of Indexable Insert 12.7 (Installed)
- 12 pieces of Indexable Insert 12.7 4 mm Hex. Socket Screw Key
- 5 mm Hex. Socket Screw Key
- 6 mm Hex. Socket Screw key
- 24 x 27 mm Spanner
- Hook Spanner 25 28
- 3 mm T Wrench
- Roller Bracket Ass'y
- · Spacer A
- Spacer B
- Plate B

Chamfer Ang	le and	Width	
01 (1 1 -	Mild Ste	eel(mm)	
Chamfer Angle α	Х	Υ	Chamfer X
45°	15	15	· α
30°	9	15.5	Straight
15°	4	15 4	<u>-</u>

Handy Electric Chamfering Tool

Chamfering steel plates

MINI BEVELER

Model EMB-0307B CE

□ Double insulation

Designed to chamfer stainless and mild steel

- Ideal for edge chamfering pipe, tube, and plate
- Adjustable to chamfer angles from 15° to 45°
- Chamfer width up to 7 mm on mild steel.
- · Uses indexable carbide inserts
- Swarf and chip collection box included



Mild Steel

4R Stainless Steel Specifications Model EMB-0307B Power Source (Single Phase) 220 - 240 V AC. 50/60 Hz **Rated Power Consumption** W 1100 **Rated Current** Α 5 **Duty Cycle** Continuous min **No-load Speed** 11000 min⁻¹(rpm) **Chamfering Capacity Mild Steel** Up to 7 mm Chamfer or 2, 3, 4 mm Radius Up to 3 mm Chamfer or 2, 3, 4 mm Radius **Stainless Steel Chamfer Angle** 15° - 45° 2.5 **Power Cord Length** m Mass (Weight) kg 3.9

Accessories Included

- Indexable Insert with Hole 12.7 (Installed)
- Indexable Insert Set Screw 4 x 7 (Installed)
- Indexable Insert with Hole 12.7 • Indexable Insert Set Screw 4 x 7
- Dust Box Ass'y
- · Carbon Brush Ass'\
- 2 pieces of Hex. Nut M8
- 2 pieces of Hex. Socket Set Screw 8 x 25
- 3 pieces of Pan Head Screw 5 x 10
- 4 mm Hex. Socket Screw Key
- Spanner T-15D

Chamfer Angle, Width and Radius									
01 (1 1 -	Mild	Steel(ı	mm)	Stainle	ess Stee	l(mm)			
Chamfer Angle $lpha$	Χ	Υ	Z	Х	Υ	Z	Chamfer X		
45°	7	7	9.9	3	3	4.2	Ι, α		
30°	3.8	6.6	7.6	2.2	3.8	4.4	/ Z		
15°	1.5	5.6	5.8	1	3.8	3.9	Straight		

	Mild Steel(mm)	Stainless Steel(mm)	
Radius	2, 3, 4	2, 3, 4	Radius
			Round

Handy Electric Chamfering Tool

MINI BEVELER

Model MB-03A Non-CE

Double insulation

Compact and light for speed chamfering

- · An outer R-part attachment allows chamfering of outer diameters with a radius greater than 170 mm
- · An optional inner head ass'y allows chamfering a pipe of inner diameter larger than 100 mm (50R)



Specifications					
Model		MB-03A			
Power Source (Single Phas	se)	110 V AC, 50/60 Hz	230 V AC, 50/60 Hz		
Rated Power Consumption	W	430			
Rated Current	Α	4.5	2		
Duty Cycle min		30			
No-load Speed r	min ⁻¹ (rpm)	11000			
Chamfering Capacity (Mild	Steel)	Up to 3 mm Chamfer or 2 mm and 3 mm Radius			
Chamfer Angle		45	5°		
Power Cord Length	m	2.	5		
Mass (Weight)	kg	2.	5		

Accessories Included

- Indexable Insert 9.525 R2 (Installed)
- Indexable Insert 9.525

Mild Steel

2R

Stainless Steel

Mild Steel

Chamfering curved edges

- 3 mm Hex. Socket Screw Key 4 mm Hex. Socket Screw Key
- · Spanner T-9F
- Hex. Nut
- 2 pieces of Hex. Socket Set Screw 8 x 25

Cham	Chamfer Angle, Width and Radius								
Mild Ste	eel(mm)				Mild Steel(mm)				
Х	Υ	Chamfer	X	Radius	2, 3	Radius			
3	3	Y	45° Straight			Round			

Electric Radial Chamfering Tool

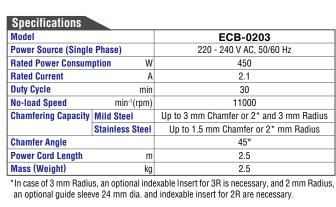
CIRCUIT BEVELER

Model ECB-0203 C€

□ Double insulation 400 mm 138 mm 3C.5C

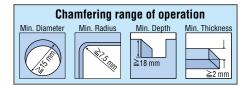
Smoothly chamfering straight and curved edges

- Designed to chamfer stainless and mild steel
- Minimum chamfering plate thickness is 2 mm (Max. 0.5 mm Chamfer)
- Indexable inserts have four working edges for good economy
- An optional straight plate allows chamfering a straight edge shoulder



Accessories Included

- Indexable Insert with Hole 12.7 (Installed) Indexable Insert Set Screw 4 x 7 (Installed)
- Indexable Insert with Hole 12.7
- Indexable Insert Set Screw 4 x 7
- Grip Guard
- Ball Bearing 687zz
- 5 mm Hex Socket Screw Key
- 8 x 10 mm Spanner
- Spanner T-150
- Gauge C3



Chamfering straight edges

Chamfer Angle, Width and Radius									
Mild Ste	eel(mm)	Stainless	Steel(mm)]	 		Mild Steel	Stainless Steel	
Χ	Υ	Χ	Υ	Chamfer	X		(mm)	(mm)	Radius
3	3	1.5	1.5		45°	Radius	2, 3	2	
				<u> </u>	Straight				Round

CHAMFERING

Pneumatic Chamfering Tool

MINI BEVELER

Model AMBL-0307 CE Model AMB-0307 Non-CE

• Lever type









Ideal for chamfering plate, pipe, tube and other profiles

- Lightweight design for portable edge chamfering applications
- Designed to chamfer stainless and carbon steels
- Adjustable to chamfer angles from 15° to 45°
- 300 mm minimum radius bend
- Chamfer width up to 7 mm at 45°
- · Uses indexable carbide inserts

Specifications				
Model		AMBL-0307 / AMB-0307		
Air Pressure	MPa (kgf/cm ²)	0.6 (6)		
Air Consumption (No-load) m³/min		0.9		
Free Speed min ⁻¹ (rpm)		14000		
Chamfering Capacity	Mild Steel	Up to 7 mm Chamfer or 2, 3, 4 mm Radius		
	Stainless Steel	Up to 3 mm Chamfer or 2, 3, 4 mm Radius		
Chamfer Angle		15° - 45°		
Inlet Size		Rc 3/8		
Mass (Weight)	kg	2.9		

Accessories Included

- Indexable Insert with Hole 12.7 (Installed)
- Indexable Insert Set Screw 4 x 7 (Installed)
- Indexable Insert with Hole 12.7
- Indexable Insert Set Screw 4 x 7
- 2 pieces of Hex. Socket Set Screw 8 x 25
- 2 pieces of Hex. Nut M8
- 3 mm Hex Socket Screw Key
- 4 mm Hex. Socket Screw Key
- · Spanner T-15F
- Bushing R 3/8 x NPT 3/8

Chamfer Ang							
01 (1 1	Mild Steel(mm)			Stainless Steel(mm)			
Chamfer Angle $lpha$	Χ	Υ	Z	Х	Υ	Z	Chamfer X
45°	7	7	9.9	3	3	4.2	· α
30°	4	7	8.1	2.2	3.8	4.4	//z
15°	2.2	8	8.3	1	3.8	3.9	Straight

	Mild Steel(mm)	Stainless Steel(mm)	
Radius	2, 3, 4	2, 3, 4	Radius
			Round

Pneumatic Radial Chamfering Tool

CIRCUIT BEVELER

Model CB-01 C€

Ideally suited for chamfering machine and mold component parts

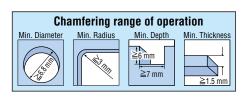
- Only requires a 6.8 mm diameter hole for chamfering
- Two 3-sided indexable inserts provide a cost effective way to get a smooth, chatter free finish



Model		CB-01
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-	load) m³/min	0.15
Free Speed	min ⁻¹ (rpm)	28000
Chamfering Capacity	Mild Steel	Up to 1 mm Chamfer
	Stainless Steel	Up to 0.5 mm Chamfer
Chamfer Angle		45°
Minimum Workpiece Thickness mm		1.5 (0.5 mm Chamfer)
Inlet Size		Rc 1/4
Mass (Weight)	kg	0.5

Accessories Included

- 2 pieces of Indexable Insert 8.4 (Installed)
- 2 pieces of Indexable Insert Set Screw (Installed)
- 2 pieces of Indexable Insert Set Screw
- 2 mm Hex. Socket Screw Key for Chamfering Adjustments
- Spanner T-6F for Replacement of Indexable Insert
- Bushing R 1/4 x NPT 1/4



Cham	Chamfer Angle and Width					
Mild Ste	eel(mm)	-				
Х	Υ	Chamfer	Х			
1	1	1	45°/			
		, Y	Straight			
			.			

Pneumatic Radial Chamfering Tool

CIRCUIT BEVELER

Model CB-02 C€

Uniquely designed to chamfer circular, elliptical and straight line profiles

- Chamfers exterior and/or interior edges
- · Depth gauge provided to accurately set chamfer widths
- Optional attachment PN TB02437 available for chamfering thin materials

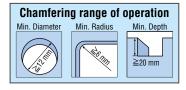


Model	CB-02
Air Pressure MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-load) m³/min	0.4
Free Speed min ⁻¹ (rpm)	15000
Chamfering Capacity	Up to 2 mm Chamfer or 2 mm Radius
Chamfer Angle	45°
Inlet Size	Rc 1/4
Mass (Weight) kg	1.8

Accessories Included

- · Indexable Insert 9.525 (Installed)
- Indexable Insert 9.525
- · Adjustment Gauge
- Spanner T-9F

- Protective Cap
- Hook Spanner 58-65
- Bushing R 1/4 x NPT 1/4



Chamfer A	ngle, Width and	Radius		
Mild Steel(mm)		Mild Steel(mm)	
XY	Chamfer X	Radius	2	Radius
2 2	Y 45° Strai	ight		Round

Pneumatic Radial Chamfering Tool

CIRCUIT BEVELER

Model CBR-03 C€

117 mm 81 mm Steel

Chamfering range of operation Min. Depth ≥9 mm

For bridge and shipbuilding applications

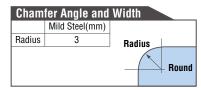
• Radius chamfering on the scallop parts or holes of bridge members

Shipbuilding

- Meets or exceeds PSPC* requirements on surface preparation of steel materials prior to coating
- Radius chamfering on steel materials used in seawater ballast tanks and double-side skin bulk carrier production
- Dual cutting head with 4 radius surfaces per tip and a quick-change base *PSPC stands for Performance Standard for Protective Coatings regulated by International Marine Organization.

Specifications	
Model	CBR-03
Air Pressure MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-load) m³/min	0.65
Free Speed min ⁻¹ (rpm)	12000
Chamfering Capacity	3 mm Radius
Minimum Workpiece Thickness mm	6
Inlet Size	Rc 1/4
Mass (Weight) kg	2

- 2 pieces of Indexable Insert 12.7 R3 (Installed) Snanner T-15D
- 2 pieces of Indexable Insert Set Screw (Installed)
- Indexable Insert Set Screw



Optional Beveler Accessories

Ref. No.	PN	Description	Sales Unit	HB-15B	EMB-0307B AMBL-0307 AMB-0307	MB-03A	ECB-0203	CB-01	CB-02	CBR-03
-	TB09097	Indexable Insert 8.4 for Mild Steel	10 pcs./set					•		
-	TB09338	Indexable Insert 8.4 for Stainless Steel	10 pcs./set					•		
-	TA9A093	Indexable Insert 12.7	12 pcs./set	•						
-	TB01159	Indexable Insert 12.7 with Hole	10 pcs./set		•		•			
-	TB01791	Indexable Insert 12.7 R2	10 pcs./set		•		•			
-	TB01651	Indexable Insert 12.7 R3	10 pcs./set		•		•			
-	TB01790	Indexable Insert 12.7 R4	10 pcs./set		•					
-	TB09018	Indexable Insert 12.7 R3	10 pcs./set							•
-	TA9A386	Indexable Insert 9.525	10 pcs./set						•	
_	TA9A592	Indexable Insert 9.525 R2	10 pcs./set			•			•	
-	TA9A638	Indexable Insert 9.525 R3	10 pcs./set							
1	TB09140	Guide Plate 78 Ass'y for More Stable Operation	1 set					•		
2	TB09143	Plate Ass'y for Straight Edge Use	1 set							
3	TA9A728	Pipe and tube Beveling Attachment	1 set	•						
4	TB02539	Attachment for Small Dia. Pipe	1 set		•					
5	TA9A594	Inner Head Ass'y	1 set			•				
6	TB02857	Guide sleeve 24 mm dia. Ass'y	1 set				•			
7	TB03097	Plate Ass'y for Straight Line Use	1 set				•			
8	TB02862	Dust Box Ass'y	1 set				•			
9	TB02437	Thin Plate Attachment Ass'y	1 set						•	
-	TB03424	Spanner T-9D	1 piece			•			•	
_	TQ01683	Spanner T-15D	1 piece		•		•			

Ref. No.2: Requires use of TB09140 Guide Plate 78 Ass'y

Ref. No.3 : Capacity 125 to 800 mm 0.D. Ref. No.4 : Capacity 80 to 200 mm 0.D. Ref. No.5 : Capacity Minimum 100 mm I.D.

Ref. No.6: For chamfering R2

Ref. No.7: Used with Plate Ass'y for Straight Line Use Ref. No.8: Used with Plate Ass'y for Straight Line Use

























TB09140 Guide Plate 78 Ass'y for More Stable Operation



TB09143 Plate Ass'y for Straight Edge Use

Pneumatic Chipping Hammer

AIR CHIPPER

Removes weld splatter quickly and easily

- Ideal tool for quickly and efficiently removing weld splatter, rust and other debris from most surfaces
 Compact, heavy-duty construction for tough industrial applications
- Easy one-touch chisel installation and removal NO tools required
- Idle protection system, helps prevent accidental start-up "ACH-16" only

Model ACH-16 €



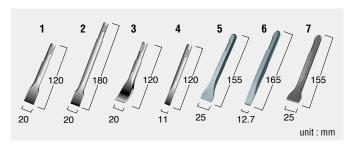




Specifications			
Model		ACH-16	CH-24
Air Pressure	MPa (kgf/cm²)	0.6	(6)
Air Consumption (No-load)) m³/min	0.15	0.2
Stroke Speed	min ⁻¹	6000	4000
Shank Size	mm	10.5 Round	12.7 Square
Inlet Size		Rc	3/8
Mass (Weight)	kg	0.9	1.7
Accessories Included		 TQ03431 Flat Chisel (Installed) Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8 	TP15166 Curved Flat Chisel (Installed) Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8

Optional C	Chisels for Ai	r Chipper ACH-16	
Ref. No.	PN	Description	Sales Unit
1	TQ03431	Flat Chisel 20 x 120	
2	TQ03452	Flat Chisel 20 x 180	1 piece
3	TQ03453	Curved Flat Chisel 20 x 120	i piece
4	TQ03549	Flat Chisel 11 x 120	

Optional C	Optional Chisels for Air Chipper CH-24							
Ref. No.	PN	Description	Sales Unit					
5	TP15233	Flat Chisel 25 x 155						
6	TP15234	Straight Flat Chisel 12.7 x 165	1 piece					
7	TP15166	Curved Flat Chisel 25 x 155						





Air Hammer

AUTO CHISEL

Model **A-300 C€**

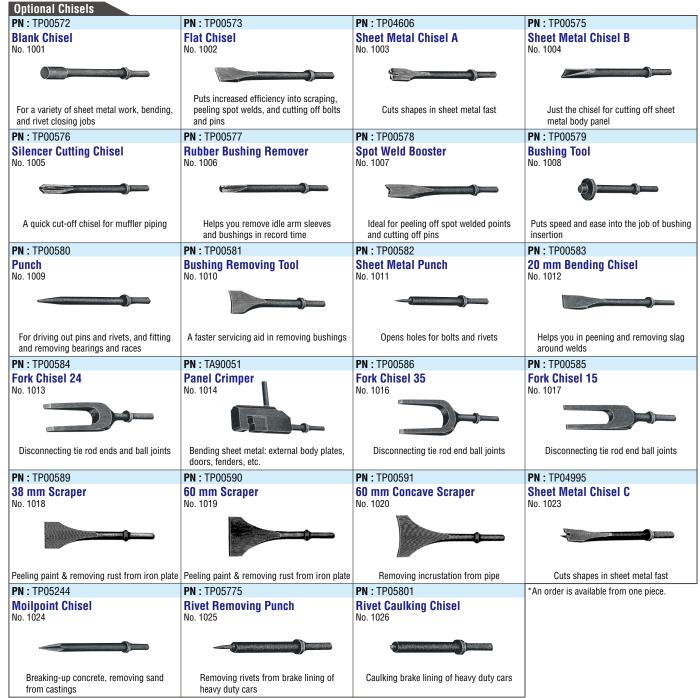


A special spool valve inside grip assures excellent durability

- Designed for speeding up the repair and sheet metal work of automobiles, etc.
- Enables hammering work in narrow spaces
- Durable and powerful action
- Fast and easy chisel change to reduce downtime
- · A wide variety of chisels available

Specifications		
Model		A-300
Air Pressure MP	a (kgf/cm²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.3
Stroke Speed	min-1	2600
Shank Size	mm	10
Inlet Size		Rc 1/4
Mass (Weight)	kg	1.7
Accessories Included		Bushing R 1/4 x NPT 1/4 Hose Nipple R 1/4 x 1/4

^{*}Chisels are not included as standard.



Pneumatic Scaler

SUPER KELEN

Industrial and shipboard pneumatic scalers

- Quickly and efficiently removes rust, scale, paint, tar and concrete from most surfaces
- Ideal for industrial, maritime and shipboard cleaning and descaling operations
- Idle protection system, tool will not activate unless contacting work surface
- S-1000 over 1.3 m in length for extended reach applications and operator convenience
- Tool-less chisel installation and removal

Model S-250 Non-CE







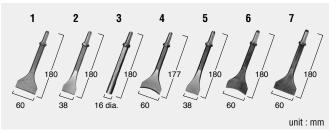
Model **S-1000** Non-CE



Model		S-250	S-500	S-1000			
Air Pressure MPa (kgf/	cm²)	0.6 (6)					
Air Consumption (No-load) m ³ .	m³/min 0.27						
Stroke Speed	nin ⁻¹	2500					
Shank Size	mm	12.7					
Inlet Size		Rc 1/4					
Mass (Weight)	kg	4.1	4.7	6.1			
Accessories Included			 No.2005 38 mm Bend Scraper (Installed) Hose Lock Nut M16 Hose Nipple 3/8 				



Optional (
Ref. No.	PN	Description	Sales Unit
1	TP03645	No.2001 60 mm Scraper	
2	TP03646	No.2002 38 mm Scraper	
3	TP03647	No.2003 Blank Chisel	
4	TP04010	No.2004 60 mm Concave Scraper	1 piece
5	TP04552	No.2005 38 mm Bend Scraper	
6	TP04553	No.2006 60 mm Concave Bend Scraper	
7	TP04554	No.2007 60 mm Bend Scraper	



Needle Scaler

JET CHISEL

Powerful scaling with multi-needles

- Quickly and efficiently removes weld slag, rust, paint and scale from most surfaces
- Ideal for cleaning and descaling steel, bridgework, castings, brick, stone and many other materials
- Heavy-duty construction for industrial and maritime applications
- Proven superior design features with no internal spring components ensure trouble-free performance (JEX-2800A and JEX-20 have balancing springs)

Model JC-16 C€

Model JEX-24 C€

Model **JEX-28 C€**

Model JEX-2800A C€

• Lightweight model

Universal model

• Heavy-duty model

• Reduced vibration model



Model		JC-16	JEX-24	JEX-28	JEX-2800A			
Air Pressure MPa	(kgf/cm ²)	0.6 (6)						
Air Consumption (No-load)	m³/min	0.15	0.27	0.35	0.43			
Stroke Speed	min ⁻¹	4000	4000	4500	3700			
Inlet Size		Rc 3/8						
Mass (Weight)	kg	1.4	2.7	3.5	3.3			
Accessories Included		 29 pieces of 2 mm x 150 mm Needles (Installed) 29 pieces of 2 mm x 150 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8 	23 pieces of 3 mm x 180 mm Needles (Installed) 6 mm Hex. Socket ScrewKey Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	28 pieces of 3 mm x 180 mm Needles (Installed) 14 pieces of 4 mm x 180 mm Needles Needle supporter 4 mm 6 mm Hex. Socket Screw Key Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	28 pieces of 3 mm x 180 mm Needles (Installed) 14 pieces of 4 mm x 180 mm Needles Needles Needle supporter 4 mm Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8			



• Slim model

Model JT-20 C€

• Medium duty model

Model **JEX-20 C€**

• Reduced vibration model







Specifications						
Model		AJC-16	JT-20	JEX-20		
Air Pressure MPa	(kgf/cm²)		0.6 (6)			
Air Consumption (No-load)	m³/min	0.07	0.2	0.2		
Stroke Speed	min ⁻¹	6000	4000	4000		
Inlet Size		Rc 3/8				
Mass (Weight)	kg	0.98	2.4	2.75		
Accessories Included		3 pieces of 3 mm x 180 mm Needles (Installed) 3 pieces of 3 mm x 180 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	• 12 pieces of 3 mm x 180 mm Needles	12 pieces of 3 mm x 180 mm Needles (Installed) 12 pieces of 3 mm x 180 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8		

Electric Needle Scaler

JET CHISEL

Model **EJC-32A**



Powerful 300 watt double insulated motor

- Extended length, slim barrel design
- Adjustable front handle for operator comfort and convenience

Specifications						
Model		EJC-32A				
Power Source (Single I	Phase)	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz			
Rated Power Consump	tion W	300				
Rated Current	Α	2.8	1.4			
Duty Cycle	min	3	30			
Stroke Speed	min ⁻¹	30	000			
Power Cord Length	m		5			
Mass (Weight)	kg	4	.5			

110 - 120 V Non-CE 220 - 240 V C€



Shot Peening Effect

Reinforcement of a welded part with the shot peening effect increases strength by imparting residual stress to the surface of the workpiece through the high speed impact of the needles. Highly suitable for effective reinforcement of deteriorated welded parts.



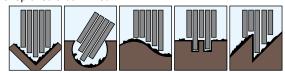
Full Automatic System - Excludes EJC-32A

The only unit of it's kind on the market without springs. This means no springs to break...no irregular power... and the advantage of low air consumption.



Self-Adjusting Needles

Jet Chisel needles automatically adjust to any surface contour. They get deep into corners, reach into uneven surfaces, and conform to all types of shapes, making it a tool no shop should be without.



Combine	tion of Noodle and Noodle Connector	Model							
Combina	tion of Needle and Needle Supporter	JC-16	JEX-24	JEX-28	JEX-2800A	AJC-16	JT-20	JEX-20	EJC-32A
2 mm	Number of Needles Required	29 pcs.	53 pcs.	66 pcs.	66 pcs.	7 pcs.	29 pcs.	29 pcs.	32 pcs.
2 111111	Needle Supporter PN	TP00290	TP02244	TP01499	TP01499	TQ05210	TP00338	TP00338	TP16475
3 mm	Number of Needles Required	-	23 pcs.	28 pcs.	28 pcs.	3 pcs.	12 pcs.	12 pcs.	15 pcs.
3 111111	Needle Supporter PN	-	TP02245	TP01461	TP01461	TQ04554	TP00337	TP00337	TP16301
4 mm	Number of Needles Required	-	-	14 pcs.	14 pcs.	-	-	-	-
4 mm	Needle Supporter PN	-	-	TP01462	TP01462	-	-	-	-

Nee	edle	DNI	Sales Unit				Mod	del			
Diameter	Length	PN	Sales Ullit	JC-16	JEX-24	JEX-28	JEX-2800A	AJC-16	JT-20	JEX-20	EJC-32A
	150 mm	TA98780	100 pcs./set	•	•	•	•	•	•	•	•
2 mm 18	180 mm	TA98781	100 pcs./set	•	•	•	•	•	•	•	•
2 111111	300 mm	TA9A213	50 pcs./set	•	•	•	•	•	•	•	•
	500 mm	TA9A214	50 pcs./set	•	•	•	•	•	•	•	•
	180 mm	TA98782	100 pcs./set		•	•	•	•	•	•	•
3 mm	300 mm	TA9A216	50 pcs./set		•	•	•	•	•	•	•
3 111111	500 mm	TA9A217	50 pcs./set		•	•	•	•	•	•	•
	800 mm	TA9A218	50 pcs./set		•	•	•	•	•	•	•
	180 mm	TA98783	50 pcs./set			•	•				
4 mm	300 mm	TA9A220	50 pcs./set			•	•				
	500 mm	TA9A221	50 pcs./set			•	•				



Optional Needles

Premium Nitto Kohki needles out-perform competitors' needles ensuring optimal performance and trouble-free operation.

GRINDING & SANDING

Pneumatic Grinder

MYTON

Heavy-duty grinders for tough applications

- Side exhaust with noise reduction system
- Great power/weight ratio

Model MLG-25 C€

• Depressed center wheel 58 mm

Model MLG-40 C€

• Depressed center wheel 100 mm

Model MAGW-40 C€

- Lever type
- Depressed center wheel 100 mm

Model MAGW-40 Non-CE

- Ring type
- Depressed center wheel 100 mm









Specifications								
Model		MLG-25	MLG-40 MAGW-40 Lever Type		MAGW-40 Ring Type			
Air Pressure	MPa (kgf/cm²)		0.6 (6)					
Air Consumption	m³/min	0.42 (No-load)	0.45 (No-load) 0.91 (Load)	0.68 (No-load)) 0.82 (Load)			
Free Speed	Free Speed min ⁻¹ (rpm) 19000			13000				
Depressed Center Grind	ding Wheel mm	58	100					
Inlet Size	Inlet Size Rc 1/4			Rc 3/8				
Mass (Weight)	kg	0.6	1.5					
Accessories Included		Green DiscGS #80 5 mm Hex. Socket Screw Key 19 mm Single Ended Spanner Bushing R 1/4 x NPT 1/4	6 mm Hex. Socket Screw Key Bushing R 3/8 x NPT 3/8	6 mm Hex. Socket Screw Key 17 mm Single Ended Spanner Bushing R 3/8 x NPT 3/8				

Model MAG-50 €

• Depressed center wheel 125 mm

Model MLG-50 C€

- Depressed center wheel 125 mm
- Model MLG-70 C€
- Lever type
- Depressed center wheel 180 mm

Model MLG-70 Non-CE

- Ring type
- Depressed center wheel 180 mm







Specifications							
Model		MAG-50	MLG-50	MLG-70 Lever Type	MLG-70 Ring Type		
Air Pressure	MPa (kgf/cm²)		0.6	5 (6)			
Air Consumption	m³/min	0.77 (No-load) 0.83 (Load)	0.77 (No-load) 0.83 (Load) 0.7 (No-load) 0.81 (Load) 0.75 (No-load) 1.1 (Load)				
Free Speed	min ⁻¹ (rpm)	12000	11000	7600			
Depressed Center Grind	ing Wheel mm	125	125	180			
Inlet Size		Rc 3/8					
Mass (Weight)	kg	2.2	2.5	2.5	2.3		
Accessories Included		Air Hose Sub Ass'y Exhaust Hose Ass'y Side Handle 4 mm Hex Socket Screw Key Pin Face Wrench Bushing R 3/8 x NPT 3/8	Handle Wheel Guard Ass'y 4 mm Hex. Socket Screw Key 6 mm Hex. Socket Screw Key Pin Face Wrench Bushing R 3/8 x NPT 3/8	6 mm Hex. Socket Screw Key 10 mm Hex. Socket Screw Key Bushing R 3/8 x NPT 3/8 Handle Wheel Guard Ass'y			

GRINDING & SANDING

Pneumatic Sander

MYTON

Ideal for sanding and/or polishing metal, aluminum, wood, plastic and many other materials

- Compact and lightweight design for working in confined spaces
 Side exhaust with noise reduction system

Model MLS-20 C€

• Abrasive disc 1", 1 - 1/2" & 2"



Model MAS-40 Non-CE

Abrasive disc 100 mm





Specifications				
Model		MLS-20	MAS-40	MAS-70
Air Pressure MPa (kg	gf/cm²)		0.6 (6)	
Air Consumption (No-load)	m³/min	0.42	0.45	0.98
Free Speed min-	¹(rpm)	19000	13000	7500
Abrasive Disc		1", 1 - 1/2" and 2"	100 mm	180 mm
Chuck Size	mm	6	N	/A
Inlet Size		Rc 1/4		Rc 3/8
Mass (Weight)	kg	0.55	0.9	1.9
Accessories Included		• 1" Disc Sanding Pad • 1 - 1/2" Disc Sanding Pad • 2" Disc Sanding Pad • 2 pieces of 14 mm Single Ended Spanner • Bushing R 1/4 x NPT 1/4 • Assortment of Sample Abrasive Disks Contains: 2 each of #60, #80, #100, and #120 2" abrasive disc 2 each of #60, #80, #100, and #120 1" abrasive disc 2 each of #60, #80, #100, and #120 1" abrasive disc	6 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4 17 mm Single Ended Spanner	6 mm Hex. Socket Screw Key 17 mm Single Ended Spanner Bushing R 3/8 x NPT 3/8

Grinding	Discs for Myton MLG	-25	
PN	Description	Sales Unit	Disc
TB08872	GS#46 x 58 mm	5 pcs./set	
TB08873	GS#60 x 58 mm	5 pcs./set	
TB08874	GS#80 x 58 mm	10 pcs./set	
TB08875	GS#100 x 58 mm	E non /ont	
TB08876	GS#120 x 58 mm	5 pcs./set	
TB09074	Myton Disc Z Z#40 x 58		11 115
TB09075	Myton Disc Z Z#60 x 58		44-12-1202
TB09076	Myton Disc Z Z#80 x 58	5 pcs./set	
TB09077	Myton Disc Z Z#100 x 58		60
TB09078	Myton Disc Z Z#120 x 58		
TB09079	Myton Disc SA A#40 x 58		menn .
TB09080	Myton Disc SA A#60 x 58		3-07-7-7-7-7-8-A
TB09081	Myton Disc SA A#80 x 58	5 pcs./set	
TB09082	Myton Disc SA A#100 x 58		
TB09083	Myton Disc SA A#120 x 58		Designed for
			curve sanding.



Sanding	Discs and Disc Pads f	or Myton V	ILS-20		
PN	Description	Sales Unit	Sanding Disc	Disc Pad	Sales Unit
TB09736	Sanding Disc 1" x #40		_	TQ14384	
TB09737	Sanding Disc 1" x #60			1" Disc	
TB09738	Sanding Disc 1" x #80	25 pcs./set		Sanding Pad	
TB09739	Sanding Disc 1" x #100		ONTR W		1 niono
TB09740	Sanding Disc 1" x #120		SANDING PAPER		1 piece
TB09741	Sanding Disc 1" x #180				
TB09742	Sanding Disc 1" x #240				
TB09743	Sanding Disc 1" x #320				
TB09744	Sanding Disc 1 - 1/2" x #40			TQ14383	
TB09745	Sanding Disc 1 - 1/2" x #60		1 - 1/2" Disc		
TB09746	Sanding Disc 1 - 1/2" x #80		Sanding Pad		
TB09747	Sanding Disc 1 - 1/2" x #100	05 non /not	ONTR		4 =:
TB09748	Sanding Disc 1 - 1/2" x #120	25 pcs./set	SANDING PAPER		1 piece
TB09749	Sanding Disc 1 - 1/2" x #180				
TB09750	Sanding Disc 1 - 1/2" x #240				
TB09751	Sanding Disc 1 - 1/2" x #320				
TB09752	Sanding Disc 2" x #40			TQ14382	
TB09753	Sanding Disc 2" x #60			2" Disc	
TB09754	Sanding Disc 2" x #80			Sanding Pad	
TB09755	Sanding Disc 2" x #100		GNITO WILL		1 niooo
TB09756	Sanding Disc 2" x #120	25 pcs./set	PCS./Set SAMUMG PAPER		1 piece
TB09757	Sanding Disc 2" x #180				
TB09758	Sanding Disc 2" x #240				
TB09759	Sanding Disc 2" x #320			Control of the Contro	

Pneumatic Belt Sander

BELTON

Ideal for sanding and grinding in narrow spaces, recessed areas and on curved surfaces

- Quick belt change
- Rear exhaust system

Model **B-10N C€**

Belt size 10 mm (W)

Model **B-20N** C€

• Belt size 20 mm (W)

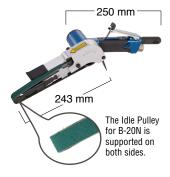
Model B-20NB C€

• Belt size 20 mm (W)

Model B-30N C€

• Belt size 30 mm (W)





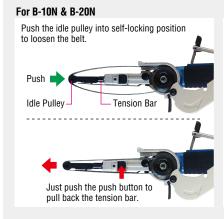


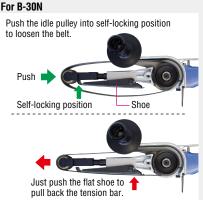


Specifications					
Model		B-10N	B-20N	B-20NB	B-30N
Air Pressure	MPa (kgf/cm²)		0.6	(6)	
Air Consumption (No-loa	d) m³/min	0.4	0.	52	0.68
Free Speed	min ⁻¹ (rpm)		17000		14000
Belt Speed	m/min	1120	26	20	2160
Belt Size	mm	10 x 330	20 x	520	30 x 540
Inlet Size			Rc	1/4	
Mass (Weight)	kg	0.7	1.2		2.4
Accessories Included		2 pieces of Abrasive Belt Z#60 x 10 mm (1 piece installed) Abrasive Belt Z#80 x 10 mm Abrasive Belt Z#100 x 10 mm Abrasive Belt Z#120 x 10 mm 2 mm Hex. Socket Screw Key 4 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4	2 pieces of Abrasive Belt Z#60 x 20 mm (1 piece installed) Abrasive Belt Z#80 x 20 mm Abrasive Belt Z#100 x 20 mm Abrasive Belt Z#120 x 20 mm 2.5 mm Hex. Socket Screw Key 4 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4 Convex Shoe Finger Pad Sub Ass'y Pan Head Screw 5 x 10 Pan Head Screw 6 x 10	2 pieces of Abrasive Belt Z#60 x 20 mm (1 piece installed) Abrasive Belt Z#80 x 20 mm Abrasive Belt Z#100 x 20 mm Abrasive Belt Z#120 x 20 mm 4 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4 Convex Shoe Finger Pad Sub Ass'y Pan Head Screw 5 x 10 Pan Head Screw 6 x 10	2 pieces of Abrasive Belt Z#60 x 30 mm (1 piece installed) Abrasive Belt Z#80 x 30 mm Abrasive Belt Z#100 x 30 mm 4 mm Hex. Socket Screw Key 5 mm Hex. Socket Screw Key Handle Bushing R 1/4 x NPT 1/4

Belt change is quick and easy

Belt change can be made easily by pushing the idle pulley against the housing to lock the tension bar.





Guard position is adjustable

Guard angle can be changed freely in accordance with the working position and shape of the workpiece.



Belt Speed Adjustment

Belt speed can be easily adjusted by turning the adjust lever or adjust valve without a tool.

For B-10N & B-20N

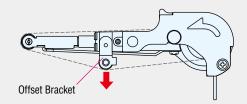


For B-30N



Optional Offset Bracket Ass'y for B-10N, B-20N, and B-30N

An optional offset bracket ass'y is available for individual model.



*Curved surface sanding is possible by using the offset bracket.

Abrasive Belt for B-10N

Apriconto Doi	ABIGOIVO BOIL IOI B TOIL				
Belt Size : <mark>6</mark> mm x <mark>330</mark> mm (W x L)					
0-:1	PN				
Grit	Zirconia (Z)	Alumina (AA)			
#40	-	-			
#60	TB00241	-			
#80	TB00242	-			
#100	TB00243	-			
#120	TB00244	-			
#180	TB00245	-			
#240	TB00246	-			
#400	-	TA9A237			
		50 pcs./set			
Sales Unit	and a second		elt, optional bracket 10942 shoe 6 are		

Abrasive Belt for B-10N

	Belt Size : 10 mm x 330 mm (W x L)				
C-:1	PN PN				
Grit	Zirconia (Z)	Alumina (AA)	Ceramic (CE)		
#40	-	-	TB08368		
#60	TA9A064	-	TB08369		
#80	TB00076	TB00076 -		TB00076 - TB	TB08370
#100	TB00077 -		TB08371		
#120	TB00247	-	TB08372		
#180	TB00248	-	-		
#240	TB00249	-	-		
#400	-	TA9A244	-		
	50 pcs./set		50 pcs./set		
Sales Unit			BETON		

Abrasive Belt for B-20N and B-20NB

Belt Size : <mark>20</mark> mm x <mark>520</mark> mm (W x L)						
Grit		PN				
uni	Zirconia (Z)	Alumina (AA)	Ceramic (CE)			
#40	TA99605	-	TB08373			
#60	TA99606	-	TB08374			
#80	TA99607	-	TB08375			
#100	TA99608	-	TB08376			
#120	TA99609	-	TB08377			
#180	TB00250	-	-			
#240	TB00251	-	-			
#280	-	TA9A252	-			
#320	-	TA9A253	-			
#400	-	TA9A254	-			
	20 pc	s./set	20 pcs./set			
Sales Unit						

Abrasive Belt for B-30N

71braoire Bor	isidoiro Boit ioi B doit					
	Belt Size : 30 mm x 540 mm (W x L)					
O-:1		PN				
Grit	Zirconia (Z)	Alumina (AA)	Ceramic (CE)			
#40	TB00252	-	TB08378			
#60	TB00253	-	TB08379			
#80	TB00254	-	TB08380			
#100	TB00255	-	TB08381			
#120	TB00256	-	TB08382			
#180	TB00257	-	-			
#240	TB00258	-	-			
#280	-	TA9A262	-			
#320	-	TA9A263	-			
#400	-	TA9A264	-			
	20 pc	s./set	20 pcs./set			
Sales Unit						

Ontional Parts

Optivilai r	arto						
				Applicable		e Model	
Ref. No.	PN	Description	Sales Unit	B-10N	B-20N B-20NB	B-30N	
1	TB05539	Offset Bracket 10 Ass'y	1 set	•			
2	TB07109	Offset Bracket 20 Ass'y	1 set		•		
3	TB08150	Offset Bracket 30 Ass'y	1 set			•	
4	TQ11686	6 Convex Shoe	1 piece		•		
5	TB07283	Bracket 6 Ass'y*	1 set	•			
6	TQ10942	Shoe 6*	1 piece	•			

*TB07283 and TQ10942 are used together.















Pneumatic Belt Sander

BABY BELTON

Ideal for deburring, chamfering, bead grinding, and polishing applications

- · Compact and lightweight, yet powerful
- Alternative rotation direction
- Ergonomically designed for left or right hand operator convenience

Model BB-10A C€

- Lever type
- Belt size 10 mm (W)



Model BB-10A Non-CE

- Ring type
- Belt size 10 mm (W)



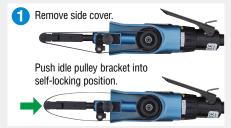
Model BB-20 C€

• Belt size 20 mm (W)



Specifications					
Model		BB-10A Lever Type	BB-10A Ring Type	BB-20	
Air Pressure	MPa (kgf/cm²)	•	0.6 (6)		
Air Consumption (No-load	1) m³/min	0.	25	0.43	
Free Speed	min ⁻¹ (rpm)		16000		
Belt Speed	m/min	10	000	1100	
Belt Size	mm	10>	10 x 330		
Inlet Size			Rc 1/4		
Mass (Weight)	kg	kg 0.6 0.5		0.8	
Accessories Included		Abrasive Belt Z#100 x 10 mm (Installed) Abrasive Belt Z#120 x 10 mm Abrasive Belt Z#180 x 10 mm Abrasive Belt Z#240 x 10 mm Abrasive Belt Z#240 x 10 mm 1.5 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4	Abrasive Belt Z#100 x 10 mm (Installed) Abrasive Belt Z#120 x 10 mm Abrasive Belt Z#180 x 10 mm Abrasive Belt Z#240 x 10 mm Abrasive Belt Z#240 x 10 mm 1.5 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4	Abrasive Belt Z#60 x 20 mm (Installed) Abrasive Belt Z#120 x 20 mm Abrasive Belt Z#240 x 20 mm S.5 mm Hex. Socket Screw Key mm Hex. Socket Screw Key Shoe Dust Cover Bushing R 1/4 x NPT 1/4	

Quick and easy belt installation and removal "NO Tools Required"







The throttle lever can be turned by 180 degrees.

Ergonomically designed for right or left hand operator convenience



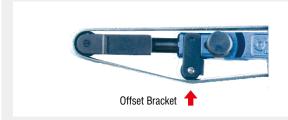
Belt rotation direction can be changed.

Belt rotation direction can be changed to control the direction of chip splash.



Sanding for curved surfaces

Curved surface sanding is possible by using the offset bracket.



The offset bracket can be positioned up or down.

Push-in offset bracket pulley allows the following use.





Belt Speed Adjustment (BB-10)

Speed can be adjusted by turning the adjust valve with a screwdriver.











Guard position is adjustable (BB-20)

Guard angle can be changed freely in accordance with the working position and shape of the workpieces.



Belt Speed Adjustment (BB-20)

Belt speed can be easily adjusted by turning the adjust valve without a tool.



Ideal for deburring, chamfering, bead grinding, and polishing applications

Deburring & chamfering of uneven edge and plate surfaces



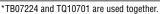






Optional Part	ts
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Ref. No.	PN	Description	Sales Unit	Model	
1	TB05539	Offset Bracket 10 Ass'y	1 set	BB-10A	
2	TB07109	Offset Bracket 20 Ass'y	1 set		
3	TB07224	Tension Bar 520 Ass'y*	1 set	BB-20	
4	TQ10701	Shoe 520*	1 piece	DD-20	
5	TB07227	Finger Pad Ass'y 520	1 set		













Abrasive Belt for BB-10A

Belt Size : 10 mm x 330 mm (W x L)			
C":T		PN	
Grit	Zirconia (Z)	Alumina (AA)	Ceramic (CE)
#40	-	-	TB08368
#60	TA9A064	-	TB08369
#80	TB00076	-	TB08370
#100	TB00077	-	TB08371
#120	TB00247 -		TB08372
#180	TB00248 -		-
#240	TB00249 -		-
#400	-	TA9A244	-
	50 pcs./set 50 pcs./set		
Salas Ilnit	BRITON		

Abrasive Belt for BB-20					
	Belt Size : 20 mm x 330 mm (W x L)				
C-:1			PN		
Grit	Zirconia (Z)	Alumina (AA)	Ceramic (CE)	Non-woven	
#40	-	-	-	-	
#60	TB07114	-	TB07125	-	
#80	TB07115	-	TB07126	-	
#100	TB07116	-	TB07127	-	
#120	TB07117	-	TB07128	-	
#180	TB07118	-	-	TB07122 A-M Equivalent to #180	
#240	TB07119 -		-	-	
#320	-	-	-	TB07121 A-VF Equivalent to #320	
#400	- TB07120		-	TB07123 S-SF Equivalent to #400	
20 pcs./set			20 pcs./set	5 pcs./set	
Sales Unit		BETTON			

Handy Pneumatic Sander

FREE SANDER

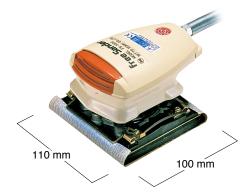
Super lightweight, low-vibration design

- Ideal for sanding and surface finishing wood, metal, plastic and other materials
- Lightweight design with minimal vibration
- High output and low air consumption motors produce high speed orbits for swirl-free finishes
- Oil free design
- · Suitable for industrial and production applications

Model FS-50A C€

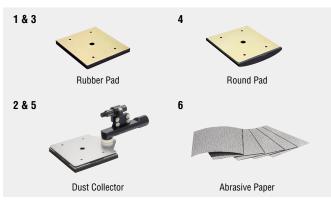






Specifications				
Model		FS-50A	FS-100C	
Air Pressure	MPa (kgf/cm²)	0.6	(6)	
Air Consumption (No-load	I) m³/min	0.14	0.2	
Free Speed	min ⁻¹ (rpm)	15000	20000	
Orbit Diameter	mm	1.2	1.5	
Pad Size	mm	75 x 82	110 x 100	
Paper Size	mm	70 x 114	114 x 140	
Inlet Size		Rc 1/8		
Mass (Weight)	kg	0.5		
Accessories Included	• Air Hose H Ass'y • 5 pieces of Abrasive Paper #180 • 5 pieces of Abrasive Paper #240 • Bushing R 1/4 x NPT 1/4		 Air Hose H Ass'y 5 pieces of Abrasive Paper #180 5 pieces of Abrasive Paper #240 Bushing R 1/4 x NPT 1/4 	

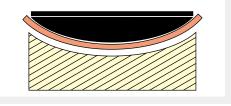
Optional Accessories						
Ref. No.	PN	Description	Sales Unit	Model		
1	TA99828	Rubber Pad		FC F04		
2	TB02240	Dust Collector	1 piece	FS-50A		
3	TA9A367	Rubber Pad				
4	TA91474	Round Pad	1 piece			
5	TB02235	Dust Collector				
6	TA9A265	Abrasive Paper #100				
	TA9A266	Abrasive Paper #120		FS-100C		
	TA9A267	Abrasive Paper #150		F3-100C		
TA9A268 A		Abrasive Paper #180	200 pcs./set			
	TA9A269	Abrasive Paper #240				
	TA9A270	Abrasive Paper #280				
	TA9A271	Abrasive Paper #320				



Round-Pad for FS-100C

The pad is made of sponge rubber and conforms easily to the shape being worked.

Double-stick tape is used with round pad.





Pneumatic Reciprocating Sander

LINE SANDER

Ideal for inline and grain sanding applications

- · Ideal for most inline and profile sanding applications
- Compact and lightweight 0.75 kg design
- · Low vibration and minimal noise output
- · Suitable for sanding steel, aluminum, wood, plastic and other materials



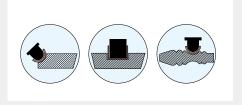
Specifications		
Model		LS-10
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-load) m³/min	0.11
Free Speed	min-1	4000
Stroke Length	mm	4
Pad Size	mm	55 x 103
Paper Size	mm	57 x 140
Inlet Size		Rc 1/8
Mass (Weight)	kg	0.75
Accessories Included		Air Hose E Ass'y Block Rubber Pad Base Plate A Ass'y 5 pieces of Abrasive Paper #240 5 pieces of Abrasive Paper #320 Bushing R 1/4 x NPT 1/4

Optional Accessories Ref. No. PN Description Sales Unit 1 TB02244 Dust Collector 2 TA96665 Rubber Pad 1 piece 3 TA96739 Block Rubber Pad



Special Sanding Pad

The Block Rubber Pad Assembly can be easily trimmed to conform to the shape being worked and is available as an accessory.



Abrasive Paper

Cut standard size paper (9" \times 11") into 8 pieces, as shown below. For dry sanding, use an open coat abrasive paper with silicon carbide or aluminum oxide abrasive grains to prevent clogging, improve grinding efficiency, and prolong the life of the paper.

	11"——						
	1/8						
တ							

Pneumatic Compact Sander

ORBITAL SANDER

Model OSV-60A CE

Heavy-duty and powerful with adjustable speed regulator

- · Powerful dual action for tough applications
- Standard with dust extraction system
- · Rugged construction for years of reliable performance



Specifications			
Model			OSV-60A
Air Pressure	MPa (kgf/cm	²)	0.6 (6)
Air Consumption (No-I	oad) m³/m	in	0.68
Free Speed	min ⁻¹ (rpn	n)	8500
Orbit Diameter	m	m	10
Paper (Self Stick Pape	er) Size m	m	150
Inlet Size			Rc 1/4
Mass (Weight)	ŀ	κg	2
Accessories Included			 Dust Collection Ass'y with Dust Bag Single Ended Spanner 17 Bushing R 1/4 x NPT 1/4 Brush



Random orbital action creates a professional finish

By offsetting the sanding pad shaft, fast aggressive sanding is achieved while dramatically reducing swirl patterns. Speed adjustments allow for the best speed for the best job.



Pneumatic Compact Sander

PALM ORBITAL SANDER

Model **APS-125/150 C€**



Ergonomic lightweight design

- Extremely light. APS-125 weighs just 690 g
- Ergonomically designed for operator convenience and comfort
- Powerful high speed 10000 RPM motor
- Ultra small orbital action for high quality swirl-free finishes
- Available with 125 mm or 150 mm pads
- Variable speed control

Applications

- Feather edging, metal preparation, and finishing work on body filler
- · Curved surface sanding and corner rounding in wood work

Specifications			
Model		APS-125	APS-150
Air Pressure MPa (k	gf/cm²)	0.6	(6)
Air Consumption (No-load)	m³/min	0.45	
Free Speed min ⁻¹ (rpm)		100	000
Orbit Diameter	ameter mm		5
Paper (Self Stick Paper) Size mm		125	150
Inlet Size		Rc	1/4
Mass (Weight)	kg	0.69	0.72
Accessories Included		• 17 mm Single Ended S • Bushing R 1/4 x NPT 1	
· ·		*\/ELODO DL:: - - -	

*VELCRO Pad is available as option.

Random orbital action creates a professional finish

By offsetting the sanding pad shaft, fast aggressive sanding is achieved while dramatically reducing swirl patterns. Speed adjustments allow for the best speed for the best job.



For Self Vacuum & Central Vacuum

The non-vacuum model is available from stock and can easily be modified to self-vacuum or central vacuum.









Pneumatic Die Grinder

AIR SONIC

Ideal for most deburring, finishing and grinding applications

- · Precision machined with heavy-duty spindle and support bearings
- Rear exhaust with noise reduction system
- · Suitable for industrial and production applications
- · Locking throttle lever helps prevent accidental start-up
- · Accepts most stone-type and rotary carbide burrs with 6 mm shanks

Model L-25B C€

For all grinding, deburring and finishing jobs



Model L-35C C€

• Special design for rotary burrs



Specifications			
Model		L-25B	L-35C
Air Pressure N	1Pa (kgf/cm²)	0.6	(6)
Air Consumption (No-load)	m³/min	0.4	0.35
Free Speed	min ⁻¹ (rpm)	27000	37500
Chuck Size	mm	(6 1.5
Inlet Size		Rc	1/4
Mass (Weight)	kg	0.6 (without hose)	0.45 (without hose)
• Mour • Mour • Chuci		 14 mm Single Ended Spanner Mounted Wheel No.2 Mounted Wheel No.3 Chuck Pin Bushing R 1/4 x NPT 1/4 	 2 pieces of 14 mm Single Ended Spanner Mounted Wheel 13 x 13 x 6 x 38 Bushing R 1/4 x NPT 1/4

Optional Accessories Mounted Wheel for AIR SONIC L-25B (Sales Unit: 5 pcs./set) No.1:16 x 32 No.2: 16 x 32 No.3: 19 x 20 No.4: 25 x 25 PN: TA9A277 PN: TA9A278 PN: TA9A279 PN: TA9A280 No.5: 19 x 28 No.6: 25 x 13 No.7: 32 x 10 No.8: 16 ball PN: TA9A281 PN: TA9A282 PN: TA9A283 PN: TA9A284







GRINDING/FILING

Pneumatic Die Grinder

AIR SONIC

Model AL-55 C€

High speed rotation 56500 rpm

- · Smooth high speed rotation and low vibration enables precision grinding
- Stepless speed change from 0 to 56500 rpm meets a wide range of grinding applications
- Compact and light weight for comfortable operation over long periods of time.
- Triangular grip fits operator's hand. Special plastic grip prevents cold hands and absorbs vibration.
- Rear exhaust system



Specification	S	
Model		AL-55
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption	(No-load) m³/min	0.17
Free Speed	min ⁻¹ (rpm)	56500
Chuck Size	mm	3
Inlet Size		G 1/4
Mass (Weight)	kg	0.25
Accessories Inclu	ded	2 pieces of 7 x 9 mm SpannerMounted Wheel 5 x 13 x 3Bushing R 1/4 x NPT 1/4



Optional Accessory				
PN	Description	Sales Unit		
TB00137	Mounted wheel 5 x 13 x 3	10 pcs./set		



Portable Precision Finishing File

SUPER HAND LIGHT

Model SHL-40 C€

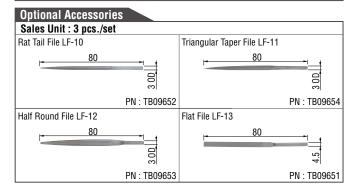




Best suited for deburring of die-cast aluminum products and machined parts

- Small size, light-weight, and low-vibration model
- Reduced operator fatigue for greater productivity

Specifications		
Model		SHL-40
Air Pressure MPa	(kgf/cm²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.07
Stroke Speed	min ⁻¹	9000
Stroke Length	mm	4
File shank Size	mm	3
Inlet Size		Rc 1/4
Mass (Weight)	kg	0.4
Accessories Included		Flat File LF-13 2 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4



Portable Precision Finishing File

SUPER HAND

Fast, efficient filing, sanding and deburring tools

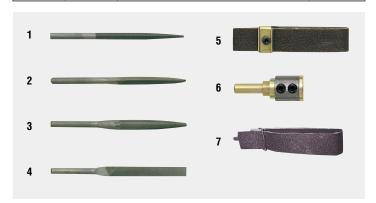
- Eliminates time consuming manual hand-filing operations
- Ideal for industrial production filing applications on steel, aluminum, brass, wood and other materials
- Unique and compact design delivers reduced vibration performance while reducing operator fatigue.
- Interchangeable files
- Rear exhaust system
- Weight reduced by half for comfortable operation over long period of time (ASH-900)





Specifications			
Model		SH-100A	ASH-900
Air Pressure M	IPa (kgf/cm²)	0.6	(6)
Air Consumption (No-load)	m³/min	0.24	0.13
Stroke Speed	min ⁻¹	3700	6300
Stroke Length	mm	(9
File shank Size	mm	6.3	5.0
Inlet Size		Rc	1/4
Mass (Weight)	kg	1.1	0.5
Accessories Included		 Rat Tail File SF-10 Triangular Taper File SF-11 Half Round File SF-12 Flat File SF-13 3 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4 Air Hose E Ass'y 	 Rat Tail File SF-10 Triangular Taper File SF-11 Half Round File SF-12 Flat File SF-13 2.5 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4

Optional I	Accessorie	s	
Ref. No.	PN	Description	Sales Unit
1	TA9A222	Rat Tail File SF-10	
2	TA9A223	Triangular Taper File SF-11	5 pcs./set
3 TA9A224 Half Round File SF-12		5 pcs./set	
4	TA9A225	Flat File SF-13	
5	TA91752	Rubber Pad Ass'y for SH-100A	
6	TA94625	Supporter Ass'y for SH-100A (use with TA91752)	1 set
7	TB04319	Sanding Pad Ass'v for ASH-900	





Portable Fine Finishing File

MICRO AIR HAND

Light weight, ultra-low vibration filer for polishing and lapping operations

· Fine reciprocating motion best for precision parts filing

Model MAH-05 C€

Model MAH-16 C€



Mounting Examples

*This holder can be used for polishing and lapping applications by mounting ceramic stones, etc. (Max size: Thickness 3.2 mm x Width 20 mm)



Specifications			
Model		MAH-05	MAH-16
Air Pressure MPa ((kgf/cm²)	0.6	(6)
Air Consumption (No-load)	m³/min	0.0)7
Stroke Speed	min ⁻¹	22000	11000
Stroke Length	mm	0.5	2.2
File Shank Size	mm	3	
Inlet Size		Rc ·	1/4
Mass (Weight)	kg	0.3	37
Accessories Included		 Flat End Diamond File Round End Diamond File 2 mm Hex. Socket Scre Bushing R 1/4 x NPT 1/ 	w Key

Optional <i>i</i>	Accessories	
PN	Description	Sales Unit
TB07502	Flat End Diamond File	5 pcs./set
TB07503	Round End Diamond File	5 pcs./set
TB07504	Triangular End Diamond File	5 pcs./set
TB07505	Half-round End Diamond File	5 pcs./set
TB07506	Vice Holder*	1 set

Pneumatic Deburring Tool

BURR CUTTER

Model BC-005 CE





For deburring machined holes

- While gripping the lever, push the countersink into the machined holes to remove burrs
- Optimum speed can be obtained by the adjust valve, resulting in clear deburred surfaces
- Push-to-engage type prevents the countersink from coming off the hole and damaging the workpiece
- Replacement of the countersink is easy and quick with a set of three quick change chucks provided

Model		BC-005
Air Pressure MPa	(kgf/cm²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.22
Free Speed m	nin-1(rpm)	420
Deburring Hole diameter	mm	3 to 34
Countersink Shank Size	mm	6, 8, 10, 12*
Inlet Size		Rc 1/8
Mass (Weight)	kg	0.75
Accessories Included		Chuck 6 mm Chuck 8 mm Chuck 10 mm (Installed) Suspension Bail S.5 mm Hex. Socket Screw Key Bushing R 1/8 x NPT 1/4

Countersinks are not provided with the tool. Please purchase them locally

	Compatibility table between chuck and countersink shank diameter				
Chuck	Appearance*	Countersink Shank Diameter (mm)	`		
Chuck 6		6	49.5		
Chuck 8		8	49.5		
Chuck 10		10	49.5		
Chuck 12		12	60		

^{*}indicates outer appearances of the chucks around the hex. socket head set screw.

CUTTING/DRILLING

Pneumatic Hacksaw

SUPER SAW

Model SSW-110 C€



Special double-piston system provides low vibration while improving cutting speed!

- Ideal for sawing and trimming operations on sheet metal, aluminum, plastic and other materials
- Suitable for automotive, fabrication, HVAC, electrical and woodworking applications
- Ultra lightweight construction with low vibration performance
- Optimized blade stroke for maximum cutting performance
- Powerful dual piston construction
- · Locking throttle lever helps prevent accidental start-up



Specifications	
Model	SSW-110
Air Pressure MPa (kgf/cr	m²) 0.6 (6)
Air Consumption (No-load) m ³ /n	nin 0.29
Stroke Speed m	in ⁻¹ 7000
Stroke Length	nm 11
Capacity (Max. plate thickness)	nm 3
Inlet Size	kg Rc 1/4
Mass (Weight)	0.62
Accessories Included	2 pieces of 32 mm Saw Blade3 mm Hex. Socket Screw KeyBushing R 1/4 x NPT 1/4

Optional <i>F</i>	Accessories		
Ref. No.	PN	Description	Sales Unit
1	TB00759	9 TPI Saw Blade for Gypsum-board	
2	TB00760	12 TPI Saw Blade for Plywood Panel	
3	TB00192	14 TPI Saw Blade for Plastic	10 pcs./set
4	TB00193	18 TPI Saw Blade for Plastic	10 μcs./set
5	TA9A011	24 TPI Saw Blade for Mild Steel	
6	TA9A005	32 TPI Saw Blade for Mild Steel	
1	2	3 4 4 5	6

Pneumatic Hand Drill

AIR DRILL

The power and performance you need to drill deeper and faster

- Ultra high power to weight ratio
- Ergonomically designed to reduce operator fatigue
- · Variable speed control
- Reversible
- Designed for industrial and production applications

Model ADR-65 C€





Change rotation direction by turning the valve as indicated. Forward Reverse Variable speed adjustment Turn the speed control nut to change the R.P.M.

Specifications			
Model		ADR-65	ADR-100
Air Pressure MPa (kg	Jf/cm²)	0.6	(6)
Air Consumption (No-load)	n³/min	0.55	0.67
Free Speed min	¹(rpm)	2900	2000
Max. drilling Capacity		6.5	10.0
Inlet Size		Rc	1/4
Mass (Weight)	kg	0.8	1.1
Accessories Included		 Drill chuck (Installed) Chuck Handle Bushing R 1/4 x NPT 1, Cupla 30SH 	/4

Optional Accessory				
PN	Description	Sales Unit		
TQ10969	Hanger	1 piece		

SPRING BALANCER series



TIGON spring balancer improves work safety and efficiency

The "TIGON" range of spring balancers offer a simple cost effective solution to take the strain out of handling tools thus improving work safety and efficiency. The balancer range covers 0.5 to 70 kg tool capacity with a maximum cable length of 2 meters.

Model		TW-00	TW-0	TW-3	TW-5
Capacity	kg	0.5 - 1.5	0.5 - 1.5	1.0 - 3.0	2.5 - 5.0
Stroke	m	0.5	1.0	1.3	1.3
Weight	kg	0.2	0.5	1.4	1.5
Model		TW-9	TW-15	TW-22	TW-30
Capacity	kg	4.5 - 9.0	9.0 - 15.0	15.0 - 22.0	22.0 - 30.0
Stroke	m	1.3	1.3	1.5	1.5
Weight	kg	3.4	3.8	7.2	7.6
Model		TW-40	TW-50	TW-60	TW-70
Capacity	kg	30.0 - 40.0	40.0 - 50.0	50.0 - 60.0	60.0 - 70.0
Stroke	m	1.5	1.5	1.5	1.5
Weight	kg	9.8	10.4	11.6	11.8

HOSE REEL BALANCER series

Functions both as balancer and hose reel



Specifications							
Model			HW-0	HW-3	HW-5		
Capacity		kg	0.5 - 1.5	1.5 - 3.0	3.5 - 5.0		
Stroke		m	1.3	1.3	1.3		
Weight		kg	1.6	1.7	1.8		
Hose Diameter	I.D.	mm	6.5	6.5	6.5		
	0.D.	mm	10	10	10		

RETRACTOR series



Handy knob for easy tension adjustment

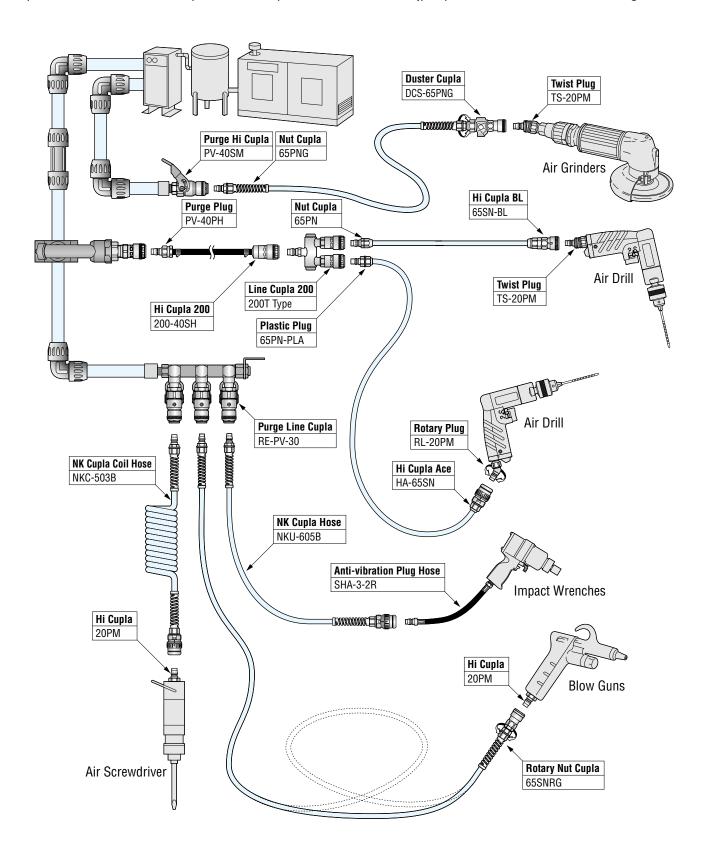
Specifications							
Model		RW-0	RW-3	RW-5	TW-06R	TW-1R	
Capacity	kg	0.5 - 1.5	1.0 - 3.0	2.5 - 5.0	0.2 - 0.6	0.5 - 1.5	
Stroke	m	2.0	2.0	2.0	1.5	1.5	
Weight	kg	0.5	0.7	0.9	0.3	0.3	

Vibration Level, Sound Pressure Level, and Sound Power Level

Series	Model	Vibration Level m/s²	Measurement Point	Vibration Standard	Sound Pressure Level dB(A)	Sound Power Level dB(A)
	AMBL-0307	4.1 6.3	Grip Knob		87	98
	AMB-0307	4.0	Grip		97	0.8
Beveler (Pneumatic)		6.2	Knob	EN ISO 20643		
,	CB-01 CB-02	≦2.5 4.1	Grip Grip			
		≤2.5	Grip		Level dB(A) Level dB 87 98 88 99 74 85 81 92 64 75 84 95 80 91 83 84 84 95 91 102 92 103 81 92 93 104 96 107 94 105 85 96 97 108 86 97 87 98 101 112 100 111 99 110 84 95 88 99 86 97 84 95 84 95 89 100 89 100 89 100 89 100 85 96 79 90	
	CBR-03	3.4	Handle			92
	HB-15B	<u>≦2.5</u>	Grip Handle		64	75
		4.6 10.0	Grip			
Beveler (Electric)	EMB-0307B	4.9 Knob EN 60745-1	95			
beveler (Electric)	MB-03A	5.9	Grip	EN 60/45-1		91
		6.6 7.0	Knob Grip			
	ECB-0203	7.0	Knob		83	84
	AJC-16	4.8	Grip			
	JT-20	15.5	Grip			
	JEX-20	9.0 8.3	Grip Grip		92	103
	JC-16	11.5	Needle Guide		81	92
Jet Chisel (Pneumatic)	JEX-24	10.5	Grip	EN ISO 28927-9	02	104
	JEA-24	28	Needle Guide		93	104
	JEX-28	15.0 17.5	Grip Needle Guide		96	107
		11.5	Grip			
	JEX-2800A	14.5	Needle Guide	94	94	105
Jet Chisel (Electric)	EJC-32A	16.0	Grip	EN 60745-2-6	85	96
· , ,		15.0	Handle	LIN 00743-2-0		
Auto Chisel (Pneumatic)	A-300 ACH-16	≥30 66	Grip			
Air chipper (Pneumatic)	CH-24	100	Grip			
	S-250	50	Grip	EN 00007 0		
	S-500	29	Grip	EN 28927-9	100	111
Super Kelen (Pneumatic)	0 000	17.0	Supporting Section		100	
	S-1000	58 81	Grip Supporting Section		99	110
	MLG-25	<u>≤2.5</u>	Grip	EN 20643		95
	MLG-40	≦2.5	Grip			
	MAGW-40 Lever	6.3	Grip			
	MAGW-40 Ring	6.3 4.6	Grip Grip		84	95
	MAG-50	6.5	Handle		84	95
Myton Grinder (Pneumatic)	MLG-50	3.6	Grip	EN 28927-1	00	100
	IVILG-50	4.1	Handle		89	100
	MLG-70 Lever	3.8	Grip		89	100
		6.2 3.5	Handle Grip			
	MLG-70 Ring	7.0	Handle		89	100
	MLS-20	≦2.5	Grip		85	96
Myton Sander (Pneumatic)	MAS-40	≦2.5	Grip	EN 28927-3	79	90
,	MAS-70	≦2.5 ≦2.5	Grip Handle		85	96
	B-10N	<u>≤2.5</u>	Grip		78	89
	B-20N	≦ 2.5	Grip			
	B-20NB	≦2.5	Grip		85	96
	B-30N	≦2.5 ≦2.5	Grip		82	93
Belton (Pneumatic)		≦2.5 ≦2.5	Handle Grip L	EN 20643		
20 (1)	BB-10A Lever Type	<u>≡2.5</u> ≦2.5	Grip R	LN 20040	78	89
	BB-10A Ring Type	≦2.5	Grip L		78	89
	DB TOATHING TYPE	≦ 2.5	Grip R		70	
	BB-20	≦2.5 ≦2.5	Grip L Grip R		85	96
5 O d /D	FS-50A	2.7	Grip		77	88
Free Sander (Pneumatic)	FS-100C	≦2.5	Grip	EN 28927-3	85	96
Line Sander (Pneumatic)	LS-10	6.0	Grip	EN 20643	78	89
Orbital Sander (Pneumatic)	OSV-60A	4.6 7.2	Grip Supporting Section		89	100
Dalm Onkila I Oca I (7	APS-125	5.5	Grip	ISO 28927-3	78	89
Palm Orbital Sander (Pneumatic)	APS-150	7.4	Grip			
	L-25B	7.2	Grip		76	87
Air Sonic (Pneumatic)	L-35C	3.1	Grip	28927-12		
Super Saw (Pneumatic)	AL-55 SSW-110	<u>≦</u> 2.5 9.3	Grip Grip		71 71	82 82
	SH-100A	6.8	Grip		76	87
	ASH-900	4.8	Grip	EN 28927-8	62	73
Super Hand (Pneumatic)				EN / 69//-8		0.4
Super Hand (Pneumatic)	SHL-40	≦2.5	Grip	2.1 20027 0	71	81
Super Hand (Pneumatic) Micro Air Hand (Pneumatic)		≦2.5 ≦2.5 ≦2.5	Grip Grip Grip		64 64	75 75

CUPLA

Nitto Kohki supplies various types of air Cuplas to meet all needs of air piping from main supply, relays in factories, pipe end connections to pneumatic tools, and those of air piping within equipment. The following sketch gives you some examples of air piping using Hi Cupla Series and may serve as a good reference in selecting appropriate Cuplas. For more information, please visit http://www.nitto-kohki.co.jp/e/prd/d_cat/ and see our eCatalog here.



HI CUPLA

- One-way shut-off cupla with an automatic shut-off valve in the socket
- Important parts are hardened for excellent wear resistance and durability

Plug									
	For hose connection								
17PH	For 1/4" hose								
20PH	For 1/4" hose								
30PH	For 3/8" hose								
40PH	For 1/2" hose								
400PH	For 1/2" hose								
600PH	For 3/4" hose								
800PH	For 1" hose								

For female thread connection						
10PM	For Rc 1/8					
20PM	For Rc 1/4					
30PM	For Rc 3/8					
40PM	For Rc 1/2					
400PM	For Rc 1/2					
600PM	For Rc 3/4					
800PM	For Rc 1					

For male thread connection						
20PF	For R 1/4					
30PF	For R 3/8					
40PF	For R 1/2					
400PF	For R 1/2	8				
600PF	For R 3/4					
800PF	For R 1					

For male thread connection						
20PFF	For G 1/4"	8				

Socket								
	For hose connection							
17SH	For 1/4" hose							
20SH	For 1/4" hose							
30SH	For 3/8" hose							
40SH	For 1/2" hose							
400SH	For 1/2" hose							
600SH	For 3/4" hose							
800SH	For 1" hose							

For female thread connection						
10SM	For Rc 1/8					
20SM	For Rc 1/4					
30SM	For Rc 3/8					
40SM	For Rc 1/2					
400SM	For Rc 1/2					
600SM	For Rc 3/4					
800SM	For Rc 1					

For male thread connection						
20SF	For R 1/4					
30SF	For R 3/8					
40SF	For R 1/2					
400SF	For R 1/2					
600SF	For R 3/4					
800SF	For R 1					

Specifications							
Body material		Steel(Chrome-plated)	Brass		Stainless steel		
Size Thread			1/8" to 1"				
	Hose ba	arb	1/4" to 1" hose				
Working	Working pressure MPa		1.5	1.0		1.5	
		kgf/cm ²	15	1	0	15	
Seal mate	erial		Nitrile rubber Fluoro rub		uoro rubber		
Mark			NBR (SG) F		KM (X-100)		
Working temperature range			-20°C to +80°C -20°C to +180°C		0°C to +180°C		
Remarks			Standard material				

HI CUPLA 200

- Simple and secure push-to-connect type
- New valve design for low pressure loss to achieve flow rate increase

	Socke	t
	For hose con	nection
200-17SH	For 1/4" hose	
200-20SH	For 1/4" hose	P N D FR
200-30SH	For 3/8" hose	
200-40SH	For 1/2" hose	
	For female thread	connection
200-20SM	For Rc 1/4	
200-30SM	For Rc 3/8	N N N N N N N N N N N N N N N N N N N
200-40SM	For Rc 1/2	
For male thread connection		
200-20SF	For R 1/4	
200-30SF	For R 3/8	N N N N N N N N N N N N N N N N N N N
200-40SF	For R 1/2	

Specifications Body material		Steel (Chrome-plated)	
Size(Thread and ho	se barb)	1/4", 3/8", 1/2"	
Working pressure	MPa	1.5	
	kgf/cm ²	15	
Seal material		Nitrile rubber	
Mark		NBR (SG)	
Working temperatu	re range	-20°C to +60°C	
Remarks		Standard material	





NUT CUPLA



- No hose clamp required
- Nut types are available in Hi Cupla Series and Hi Cupla 200 Series
- To mount on hose, simply slide it over the nipple and tighten the nut

Specifications	
Body material	Steel (Chrome-plated), Stainless steel
Working pressure	1.5 MPa (15 kgf/cm ²)
Seal material	Nitrile rubber

HI CUPLA ACE



- Lightweight plastic coupling with automatic safety lock
- Pressure ratings comparable to steel Cuplas
- Just push plug into socket for simple connection

Specifications	
Body material	Engineering plastics (PBT, POM)
Working pressure	1.5 MPa (15 kgf/cm ²)
	1.0 MPa (10 kgf/cm²) for Model HA-T
Seal material	Nitrile rubber

ROTARY PLUG

- Newly developed rotary function allows 360° swivelling
- Rotary neck plug for hose connection to pneumatic tools and pneumatic devices
- Fits at 45° angle to the tool eliminating annoying offset load caused by connected hose



Specifications	
Body material	Steel (Nickel-plated), Stainless steel
Working pressure	1.5 MPa (15 kgf/cm ²)
Seal material	Nitrile rubber

FULL-BLOW CUPLA



- Unique full-open gate type valve mechanism realizes low pressure loss and high flow rate, which reduces required source air volume
- The flow rate is increased by up to 40% more than that of conventional Cuplas
- During connection and disconnection, the valve is closed, enabling connection/disconnection under zero line pressure

Specifications	
Body material	Aluminum alloy
Working pressure	1.5 MPa (15 kgf/cm ²)
Seal material	Nitrile rubber

LINE CUPLA



- Enables several air lines to be taken simultaneuosly from one supply line
- Just push in the plug into socket for simple and secure connection
- Choose from the 2-outlet type (Model 200T), the 5-outlet straight type (Model 200L) and the 5-outlet star type (Model 200S) to suit your application

Specifications	
Body material	Aluminum
Cupla	Steel (Chrome-plated)
Working pressure	1.5 MPa (15 kgf/cm ²)
Seal material	Nitrile rubber

^{*}For more information, please visit http://www.nitto-kohki.co.jp/e/ and see our eCatalog here.

HI CUPLA BL



- Sleeve-lock mechanism prevents accidental disconnection
- Critical structural parts made of steel are heat-treated for increased strength giving greater durability and resistance to wear
- SN-BL type for connection to urethane hose requires no hose clamp

Specifications	
Body material	Steel (Chrome-plated), Stainless steel
Working pressure	1.5 MPa (15 kgf/cm ²)
Seal material	Nitrile rubber

PURGE PLUG



- Eliminates an unleasant popping noise and accidental hose whip on disconnection
- Unique design of air purge system enables the residual pressure release quickly and quietly.
- The function is assured even under a high supply pressure or with a long hose

Specifications	
Body material	Steel (Chrome-plated)
Working pressure	1.0 MPa (10 kgf/cm ²)
Seal material	Nitrile rubber

ANTI-VIBRATION PLUG HOSE



- Protects the Cupla from shocks generated by vibrating tools and impact tools
- Prevents hard-to-notice flow reduction caused by "Cupla" wear under continuous vibration
- Flexible rubber hose allows free and wide range of tool motion.

Specifications	
Size (Thread)	R 1/4", R 3/8"
Inlet (Plug)	Hi Cupla (30PH)
Overall length	320 mm

PURGE HI CUPLA



- Just push in the plug for connection regardless of internal pressure in socket
- Eliminates an unleasant popping noise and accidental hose whip on disconnection
- Even after connection, lever operation gives perfect control over valve opening/closing

Specifications	
Body material	Brass (Chrome-plated)
Working pressure	1.0 MPa (10 kgf/cm ²)
Seal material	Nitrile rubber

ROTARY LINE CUPLA



- Multiple outlets are available from single air supply source.
- Sideway air outlets are rotatable to any angle. Possible hose twists can be eliminated by the component Cupla's swivel mechanism
- Choose either RT type (2 outlets) or RE type (3 outlets) to suit you application

Specifications	
Body material	Body: Brass (Chrome-plated), Cupla: Steel (Chrome-plated)
Working pressure	1.5 MPa (15 kgf/cm ²)
Seal material	Nitrile rubber

Nitto Kohki's Labor Saving Products

Nitto Kohki is capturing the needs of users by introducing to the world not only "machine tools and power, "Cuplas" quick connect couplings, and linear-motor-driven piston "compressors/vacuum pumps".

Professional Tools for Assembling High-Technology Goods

Nitto Kohki's "delvo" electric screwdrivers are high-quality tools for professional use, with special emphasis on precise torque control and long-term reliability. "delvo" give you the ability to get it right, every time.

DLV5700 series





• Torque range: 0.02 - 0.4 Nm Speed: 450 - 1800 min⁻¹ • Machine screw size: 1.0 - 3.0 mm

· Low-shock for tightening

• Electro-static discharge (ESD) control

DLV7104/8104/8204 series



- Torque range : 0.25 4.5 Nm Speed: 400 - 2000 min⁻¹
- Machine screw size: 2.6 6.0 mm
- The clear plastic cover is mounted over the torque adjustment ring to prevent unintentional changes of the preset torque amount
- · Heavy-duty cam installed for maximum cycle life

DLV02/12/16 series



- Torque range: 0.03 1.6 Nm • Speed: 700 - 1000 min-1
- Machine screw size: 1.0 4.2 mm
- Brushless motors are incorporated for maximum tool life
- · Grounded bit system standard
- · Universal input voltage from 100 to 240 V AC for easy installation (DCL16S)

DLV30/45/70 series



- Torque range: 0.4 7.0 Nm • Speed: 650 - 2000 min-1
- Machine screw size: 2.6 8.0 mm
- · Brushless motor and newly designed clutch provide a more consistent torque output over the life of the tool
- More accurate torque control and considerably quieter operation when compared to pneumatic screwdrivers

^{*}For more information, please visit http://www.nitto-kohki.co.jp/e/ and see our eCatalog here.

Nitto Kohki's Labor Saving Products

tools", but also next-generation laborsaving devices, including high precision "delvo" electric screw drivers,

Nitto Kohki's Compressors and Vacuum Pumps will enhance your system flexibility

Nitto Kohki offers a lineup of various types of compressors and pumps. These include linear-driven, electro-magnetic diaphragm, DC, and "bimorph" piezoelectric products. Our compressors and pumps are renowned for being compact and lightweight as well as for their low noise level, clean operation and durability for longer life. In further applying these technologies, we are also expanding applications to various fields that include medical, well-being, health devices and environment related equipment.

AC Linear Free Piston Compressor
AC Linear Free Piston Vacuum Pump
DC Linear Free Piston Compressor
DC Linear Free Piston Vacuum Pump
AC Linear Diaphragm Pump
DC Diaphragm Pump
DC Piston Pump

• Compact, lightweight, low vibration, low noise level, clean operation and longer durability



Piezoelectric Pump

- · Compact, lightweight, durable and quiet
- Low power consumption and electromagnetic noise
- Simple flow rate adjustment



DC Diaphragm Liquid Pump

- Built-in pulse absorption chamber
- Many build material options for different liquids
- Self-priming type with air suction acceptable



AC Linear Free Piston Blower

- · Linear blowers for aeration
- · Low noise and easy maintenance







Be sure to read and understand all safety precautions mentioned below and to follow the instructions given to operate each Nitto Kohki brand tool as stated in the operator's manual. Keep operators manual close by when operating machines or tools for reference of safe operation and precautions.

Safety Precautions

Failure to observe the following warnings may cause a potentially hazardous situation, which if not corrected could result in serious injury or death. To prevent the risk of fire, electric shock, and/or personal injury, proper safety guidelines should be followed at all times.

Warning for ALL Machines and Tools

- Always keep the work area free from clutter and potentially dangerous conditions such as hanging power cords, working debris, air hoses, and garbage to prevent accidents from occurring.
- Consider proper working environments for each tool carefully. Do not expose tools to extreme amounts of moisture or direct contact with water or rain. Keep area well lit at all times to prevent hidden dangers and never operate the equipment near flammable liquids or in gaseous or explosive atmospheres.
- Keep all tools and tool accessories away from children and all unauthorized personnel. Serious injury or possible death may result from machines being handled by children.
- Properly store machines and accessories while not in use. They should be kept in a dry, locked-up location out of reach of children or unauthorized personnel.
- Improper or negligent use of tools will cause increased maintenance costs, and the amount of time in which to complete the job. Always let the tool do the work at the rate of which it was designed. Best performance is always achieved by reading and understanding the proper operation of each machine or tool.
- Always wear safety glasses and protective hand and foot wear during or around operating tools. Wear a protective hair covering to contain long hair. Do not wear loose clothing and/or accessories as they may be caught in moving parts and inflict serious injury or possible death.
- Wear respiratory protection when working in an environment where dust particles are generated during operation.
- Do not over-reach or allow yourself to become unstable during tool operation and always maintain a correct posture.
- Use clamps or a vise to secure the work piece tightly and eliminate vibration. Never hold the work piece with your hands, keep both hands on the tool for increased productivity.
- Use the right tool or machine that can complete the job within its specifications. Do not attempt to adapt smaller machines or tools to complete a job designed for heavy-duty equipment. Do not use the tools for other than what they were designed for. There is a right tool for each job, be aware of tool limitations and never overload.
- Make sure to inspect all external screws, nuts, bolts and attached accessories
 are fastened tightly and secure prior to each use. All moving parts should be
 free from obstruction and allowed to operate smoothly. Any damaged or
 missing parts should be repaired or replaced by the sales agent or distributor
 from which the tool was originally purchased. Do not use machines or tools
 which cannot be activated or stopped with a power switch or lever.

- Do not use any machine with a damaged, frayed, cut, or deteriorated power cords or air hoses. Always replace at the first sign of damage.
- Always remove all tools required to adjust, add, or remove parts from tools prior to use to prevent tool damage or user injury.
- Always avoid an unexpected start by having all power buttons or levers in the off position prior to attaching to a power or air supply. Never carry tools with your finger on the on/off switch or lever when the power or air supply is attached.
- Do not use the power or air supply lines to move, carry or support the tool during usage or transportation. Do not place the power or air line near a heat source, oil, water, or items with sharp edges.
- Never leave a machine or tool running unattended. Keep a firm grip on the designated areas of the machine or tool until it comes to a complete stop. Always turn the power switch or lever to the off position and disconnect from the power source when not in use.
- Do not disassemble or modify a tool to complete a job other than what it
 was designed for. This will void any warranty on the equipment and may
 cause serious personal injury or possible death.
- Maintenance is necessary for all machines and tools. Always maintain blades and cutters properly and replace when edges become damaged or are not sharp enough for safe operation. Follow the instruction manual for lubrication needs and adjustment points if applicable. Check the power and air supply lines periodically and change accordingly to safety regulations. If an extension line is adopted, always make sure that it meets or exceeds tool requirements for amperage or air supply before using and is rated for outdoor usage. Change supply lines whenever they are found to be defective or damaged. Keep the grip and handles dry and clean of grease or oil so that it will not disturb proper operation.
- Switch off and disconnect from power source before servicing equipment or changing accessories.
- Be alert and pay close attention to the work being performed at all times.
 Do not operate machines or tools when heavily fatigued. Users should be aware of all circumstances surrounding their application.
- Use only recommended parts and accessories as per individual machine or tool operator manuals. Use of improper accessories or attachments may result in serious injury or possible death.
- All repairs and services must be performed by authorized Nitto Kohki dealers or technicians.
- Do not deface or remove any label, warning indicator, or nameplate associated with each machine or tool.

Notice for Electric Tools

- The power source must be limited to the individual tools specifications as stated on the nameplate or instruction manual.
- Make sure that all machine and power tools are properly grounded at all times (excludes double-insulated tools). Always use a GFCI (Ground-Fault-Circuit-Interrupt) to protect the user and surrounding persons from electric shock.
- Be aware of low voltage situations. Improperly gauged extension cords or power cords used or shared with other electrical devices will cause all tools on the line to not run at optimal performance. This condition may result in damage to the machine and/or operator.

Notice for Air Tools

• Air pressure at the inlet of the tool must not exceed 0.6 MPa (6 kgf/cm²).

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POWER TOOLS & MACHINE TOOLS

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